Instructions



SD and XD Series **Hose Reels**

313431V

ΕN

For dispensing air, water, antifreeze, windshield washer solvent, transmission fluid, oil and grease. For professional use only.

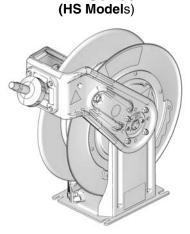
Not approved for use in European explosive atmosphere locations.

A complete list of Models, including Maximum Working Pressure, begins on page 2.

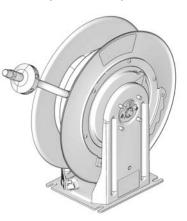


Important Safety Instructions Read all warnings and instructions in this manual. Save these instructions.

SD Series (HP Models)



XD Series



XD Series

(HN Models)

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Models

SD Series (Part List page 25)

*Each HP Model hose reel shown in the tables below is available in several colors. The last character of each Model No. indicates the hose reel color. For example: A = white + NPT, B = metallic blue + NPT, C = red + NPT, D = black + NPT, E = Mercedes blue + NPT, F = yellow + NPT, J = white + BSPP, K = metallic blue + BSPP, L = red + BSPP, M = black + BSPP, N = yellow + BSPP, P = white + BSPT, R = metallic blue + BSPT, S = red + BSPT, T = black + BSPT, or U = yellow + BSPT. (Other color choices may be available from your Graco Distributor.) On the table below this last character is represented by the generic # symbol. For example, to show the complete model number for a white HPL56# model hose reel, the # symbol in the table is replaced with "A". The complete model number is: HPL56A.

			Pressure		Conne	ction Size		
Model No.*	Size	Туре	Rating psi (MPa, bar)	Media	Inlet	Outlet	Line Size (inches)	Length (feet)
HPL2D#	10	Bare	300 (2.1, 20.7)	Air/Water	3/8 npsm(m) 3/8 bspp(m)	1/2 npsm(f) 1/2 bspp(f)	3/8	50
HPL6D#	20	Bare	300 (2.1, 20.7)	Air/Water	1/2 npsm(m) 1/2 bspp(m)	1/2 npsm(f) 1/2 bspp(f)	1/2	50
HPL23#	10	Hose	300 (2.1, 20.7)	Air/Water	1/2 npsm(m) 1/2 bspp(m)	3/8 npt(m) 3/8 bspp(m) 3/8 bspt(m)	3/8	35
HPL25#	10	Hose	300 (2.1, 20.7)	Air/Water	1/2 npsm(m) 1/2 bspp(m)	3/8 npt(m) 3/8 bspp(m) 3/8 bspt(m)	3/8	50
HPL56#	20	Hose	300 (2.1, 20.7)	Air/Water	1/2 npsm(m) 1/2 bspp(m)	3/8 npt(m) 3/8 bspp(m) 3/8 bspt(m)	3/8	65
HPL5J#	20	Hose	300 (2.1, 20.7)	Air/Water	1/2 npsm(m) 1/2 bspp(m)	3/8 npt(m) 3/8 bspp(m) 3/8 bspt(m)	3/8	65
HPL33#	10	Hose	300 (2.1, 20.7)	Air/Water	1/2 npsm(m) 1/2 bspp(m)	1/2 npt(m) 1/2 bspp(m) 1/2 bspt(m)	1/2	35
HPL65#	20	Hose	300 (2.1, 20.7)	Air/Water	1/2 npsm(m) 1/2 bspp(m)	1/2 npt(m) 1/2 bspp(m) 1/2 bspt(m)	1/2	50
HPL6H#	20	Hose	300 (2.1, 20.7)	Air/Water	1/2 npsm(m) 1/2 bspp(m)	1/2 npt(m) 1/2 bspp(m) 1/2 bspt(m)	1/2	50
HPM3B#	10	Bare	2000 (14, 138)	Oil	1/2 npsm(m) 1/2 bspp(m)	1/2 npsm(f) 1/2 bspp(f)	1/2	35
HPM6D#	20	Bare	2000 (14, 138)	Oil	1/2 npsm(m) 1/2 bspp(m)	1/2 npsm(f) 1/2 bspp(f)	1/2	50
HPM33#	10	Hose	2000 (14, 138)	Oil	1/2 npsm(m) 1/2 bspp(m)	1/2 npt(m) 1/2 bspp(m) 1/2 bspt(m)	1/2	35
HPM65#	20	Hose	2000 (14, 138)	Oil	1/2 npsm(m) 1/2 bspp(m)	1/2 npt(m) 1/2 bspp(m) 1/2 bspt(m)	1/2	50
HPM6H#	20	Hose	2000 (14, 138)	Oil	1/2 npsm(m) 1/2 bspp(m)	1/2 npt(m) 1/2 bspp(m) 1/2 bspt(m)	1/2	50
HPH1D#	10	Bare	5000 (35, 344.7)	Grease	3/8 npsm(m) 3/8 bspp(m)	3/8 npsm(f) 3/8 bspp(f)	1/4	50
HPH5D#	20	Bare	5000 (35, 344.7)	Grease	3/8 npsm(m) 3/8 bspp(m)	3/8 npsm(f) 3/8 bspp(f)	3/8	50

			Pressure		Connecti	on Size		l
Model No.*	Size	Туре	Rating psi (MPa, bar)	Media	Inlet	Outlet	Line Size (inches)	Length (feet)
HPH15#	10	Hose	5000 (35, 344.7)	Grease	3/8 npsm(m) 3/8 bspp(m)	1/4 npt(m) 1/4 bspp(m) 1/4 bspt(m)	1/4	50
HPH23#	10	Hose	4800 (33, 331)	Grease	3/8 npsm(m) 3/8 bspp(m)	1/4 npt(m) 1/4 bspp(m) 1/4 bspt(m)	3/8	35
HPH55#	20	Hose	4800 (33, 331)	Grease	3/8 npsm(m) 3/8 bspp(m)	1/4 npt(m) 1/4 bspp(m) 1/4 bspt(m)	3/8	50
HPH5H#	20	Hose	4800 (33, 331)	Grease	3/8 npsm(m) 3/8 bspp(m)	1/4 npt(m) 1/4 bspp(m) 1/4 bspt(m)	3/8	50

XD Series (Parts List page 28)

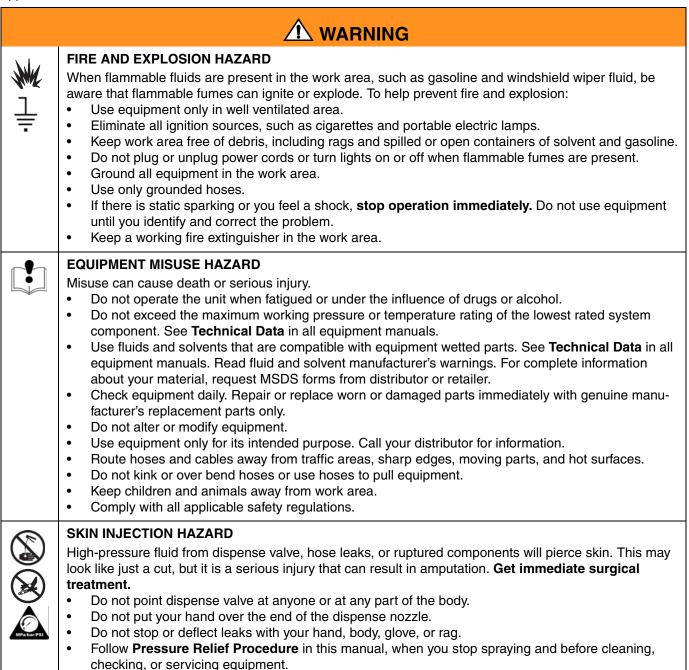
**Each HS or HN Model hose reel shown in the table below is available in either white, metallic blue or yellow. The last character of each Model No. indicates the hose reel color. For example: A = white + NPT, B = metallic blue + NPT, F = yellow + NPT, J = white + BSPP, K = metallic blue + BSPP, N = yellow + BSPP, P = white + BSPT, R = metallic blue + BSPT, or U = yellow + BSPT. (Other color choices may be available from your Graco Distributor.) On the table below this last character is represented by the generic # symbol. For example to show the complete model number for a white HSL2D# model hose reel, the # symbol in the table is replaced with "A". The complete model number is: HSL2DA.

			Pressure		Connec	tion Size	Line	
Model No.**	Size	Туре	Rating psi (MPa, bar)	Media	Inlet	Outlet	Line Size (inches)	Length (feet)
HSL2D#	10	Bare	300 (2.1, 20.7)	Air/Water	1/2 npsm(m) 1/2 bspp(m)	3/8 npsm(f) 3/8 bspp(f)	3/8	50
HSL6D#	20	Bare	300 (2.1, 20.7)	Air/Water	1/2 npsm(m) 1/2 bspp(m)	1/2 npsm(f) 1/2 bspp(f)	1/2	50
HSL25#	10	Hose	300 (2.1, 20.7)	Air/Water	1/2 npsm(m) 1/2 bspp(m)	3/8 npt(m) 3/8 bspp(m) 3/8 bspt(m)	3/8	50
HSL33#	10	Hose	300 (2.1, 20.7)	Air/Water	1/2 npsm(m) 1/2 bspp(m)	1/2 npsm(m) 1/2 bspp(m) 1/2 bspt (m)	1/2	35
HSL56#	20	Hose	300 (2.1, 20.7)	Air/Water	1/2 npsm(m) 1/2 bspp(m)	3/8 npt(m) 3/8 bspp(m) 3/8 bspt(m)	3/8	65
HSL65#	20	Hose	300 (2.1, 20.7)	Air/Water	1/2 npsm(m) 1/2 bspp(m)	1/2 npt(m) 1/2 bspp(m) 1/2 bspt(m)	1/2	50
HSM3B#	10	Bare	2000 (14, 138)	Oil	1/2 npsm(m) 1/2 bspp(m)	1/2 npsm(f) 1/2 bspp(f)	1/2	35
HSM6D#	20	Bare	2000 (14, 138)	Oil	1/2 npsm(m) 1/2 bspp(m)	1/2 npsm(f) 1/2 bspp(f)	1/2	50
HSM33#	10	Hose	2000 (14, 138)	Oil	1/2 npsm(m) 1/2 bspp(m)	1/2 npt(m) 1/2 bspp(m) 1/2 bspt(m)	1/2	35
HSM65#	20	Hose	2000 (14, 138)	Oil	1/2 npsm(m) 1/2 bspp(m)	1/2 npt(m) 1/2 bspp(m) 1/2 bspt(m)	1/2	50
HSH15#	10	Hose	5000 (34, 344.7)	Grease	3/8 npsm(m) 3/8 bspp(m)	1/4 npt(m) 1/4 bspp(m) 1/4 bspt(m)	1/4	50
HSH1D#	10	Bare	8000 (55, 551.6)	Grease	3/8 npsm(m) 3/8 bspp(m)	3/8 npsm(f) 3/8 bspp(f)	1/4	50
HSH5D#	20	Bare	8000 (55, 551.6)	Grease	3/8 npsm(m) 3/8 bspp(m)	3/8 npsm(f) 3/8 bspp(f)	3/8	50
HSH55#	20	Hose	4800 (33, 331)	Grease	3/8 npsm(m) 3/8 bspp(m)	1/4 npt(m) 1/4 bspp(m) 1/4 bspt(m)	3/8	50
HNL56#	20	Hose	300 (2.1, 20.7)	Air/Water	1/2 npsm(m)	3/8 npt(m)	3/8	65
HNL65#	20	Hose	300 (2.1, 20.7)	Air/Water	1/2 npsm(m)	1/2 npt(m)	1/2	50

			Pressure		Connect	tion Size		
Model No.**	Size	Туре	Rating psi (MPa, bar)	Media	Inlet	Outlet	Line Size (inches)	Length (feet)
HNM65#	20	Hose	2000 (14, 138)	Oil	1/2 npsm(m)	1/2 npt(m)	1/2	50
HNH55#	20	Hose	4800 (33, 331)	Grease	3/8 npsm(m)	1/4 npt(m)	3/8	50

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbol refers to procedure-specific risk. Refer back to these warnings. Additional, product-specific warnings may be found throughout the body of this manual where applicable.



FF-FF	 MOVING PARTS HAZARD Moving parts can pinch or amputate fingers and other body parts. Keep clear of moving parts. Do not operate equipment with protective guards or covers removed. Pressurized equipment can start without warning. Before checking, moving, or servicing equipment, follow the Pressure Relief Procedure in this manual. Disconnect power or air supply.
	 PRESSURIZED EQUIPMENT HAZARD Fluid from the gun/dispense valve, leaks, or ruptured components can splash in the eyes or on skin and cause serious injury. Follow Pressure Relief Procedure in this manual, when you stop spraying and before cleaning, checking, or servicing equipment. Tighten all fluid connections before operating the equipment. Check hoses, tubes, and couplings daily. Replace worn or damaged parts immediately.

Typical Installation



fluid drain valve (H) are required in your system installation. These components help reduce the risk of serious injury, including electric shock and splashing in your eyes or on the skin.

- The *ground wire* must be connected to the pump grounding lug and to a true each ground according to your local code.
- The *bleed-type master air valve* relieves air trapped between this valve and the pump after the air is shut off. Trapped air can cause the pump to cycle unexpectedly Locate the valve close to the pump.
- The *fluid drain valve* assists in relieving fluid pressure in the displacement pump, hose and gun. Triggering the valve to relieve pressure may not be sufficient.

Overhead-Mounted Hose Reel

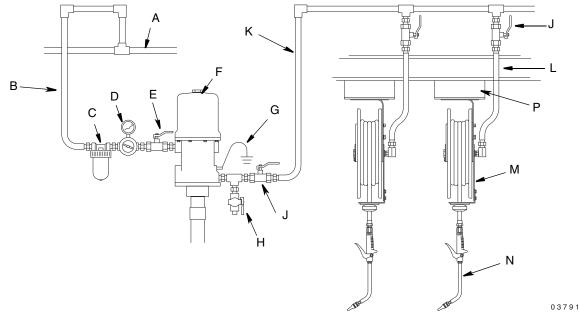


FIG. 1: Typical Installation

Key:

- A Main air supply line
- B Pump air supply line
- C Air filter
- D Air regulator
- E Bleed-type master air valve (required)
- F Pump
- G Pump grounding wire (required)

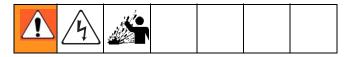
- H Fluid drain valve (required)
- J Fluid shutoff valve
- K Fluid line
- L Hose reel fluid inlet kit
- M Hose reel
- N Dispensing valve
- P Mounting channel/base

Installation

The typical installations shown in FIG. 1 is only a guide for selecting and installing a hose reel system. The components shown are the minimum requirements for all systems. However, it is not an actual system design. Contact your Graco distributor for assistance in designing a system to suit your needs.

NOTE: The air and fluid accessories required for your pump must be properly sized to that pump. Refer to your specific pump manual for selecting pump accessories.

Air Line Components



Install the following components in the order shown in FIG. 1, using adapters if necessary.

- Bleed-type Master Air Valve (E): locate downstream from the air regulator and for easy access from the pump.
- Air Regulator (D): controls pump speed and outlet pressure by adjusting the air pressure to the pump. Locate the regulator close to the pump but upstream from the bleed-type master air valve.
- Air Line Filter (C): removes harmful dirt and moisture from the compressed air supply.

Fluid Line Components

Install the following components in the order shown in FIG. 1, using adapters if necessary.

- Fluid Drain Valve (H): install the drain valve pointing down but so the handle points up when the valve is open.
- Fluid Shutoff Valve (J): shuts off fluid to hose reel.
- Dispensing Valve (N): dispenses the fluid or air.

Required Components

Be sure you have the following components before you begin the installation.

- Hose inlet kit (L)
- Reel mounting bases, mounting brackets and mounting channels (P)
- Dispense valves (N)

Installation Mounting Options

Mounting Adapter Kit for Replacing Series 500 Reels

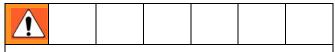
A Mounting Adapter Kit is available for installing an XD Series Hose Reel in the same location that a Series 500 Hose Reel was previously installed. Order Graco Kit No. 24A224. See FIG. 2 and page 36.

A = Original Series 500 holes in mounting surface.

B = Holes on the bottom of adapter bracket, predrilled to match original Series 500 hole configuration (A).

 \mathbf{C} = Holes on the top of the adapter bracket, predrilled to match new XD Series Hose Reel base.

All Mountings



To reduce the risk of injury, be sure the mounting surface is strong enough to support the reels, weight of the lubricants and stress caused by hard pulls on the service hoses. See Technical Data, page 38 for weights of hose reel assemblies.

NOTE: Reels perform best when arm allows hose to pull straight off the spool as shown in Fig. 3.

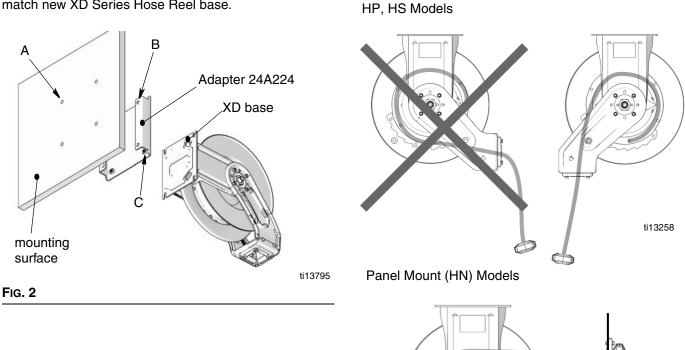


FIG. 3

NOTE: Always use all 4 large flat washers with 4 bolts to mount the hose reel pedestal to any surface.

All Models

Select the reel bank mounting location.

- For high ceilings, suspend a suitable support structure for the reels, so the hoses will be long enough to reach your service area.
- A reel bank mounted in a one-lift service bay should be at least 6-ft (1.9m) from the center line of the lift (FIG. 6).
- In a one-lift bay, mount the reel bank at least 6 feet (1.9 m) from the center line of the lift. In a two-lift bay, mount the bank equal distance between the lifts.
- A bank of all motor oil reels should be mounted about 5 ft (1.5m) from the center of the lift, toward the front of the lift rails (FIG. 6).

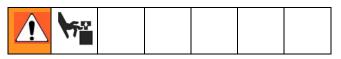
HP or HS Models Only

1. Determine the desired position of the roller support arm (a) (FIG. 4).

The hose reel is factory-assembled and shipped with the roller support arm (a) in either the AA or EE position:

- AA for HP Models that do not have an H or J in the 5th number position of the model number
- EE for HP Models showing an H or J in the 5th number position of the model number
- EE for all HS Models

If shipping position AA or EE is desired, skip step 2.



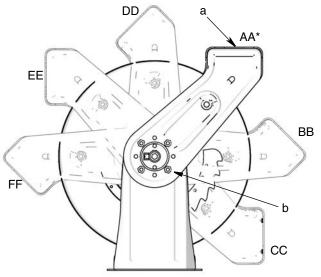
2. To reposition roller support arm to any other position than the Ship Position (AA or EE):

HP Model Reels

- a. Secure spool against pedestal with C-Clamp.
- b. Remove 4 nuts (b) and rotate arm (a) to desired position.
- c. Check pawl to make sure it is not wedged. See FIG. 5.

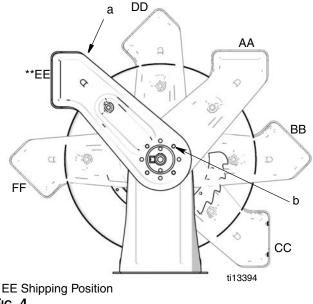
HS Model Reels

- a. Secure spool against pedestal with C-Clamp.
- b. Remove 8 nuts (b) (4 from each side) and rotate arm (a) to desired position.
- c. Check pawl to make sure it is not wedged. See Fig. 5.

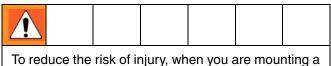


AA Shipping Position

ti12199a



Overhead Installations



hose reel overhead, always use a lift truck.

HS Models Only

1. Reposition guide arm to position AA. See Step 2 for HS Model Reels (above).

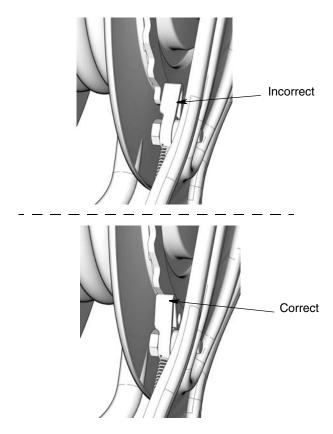
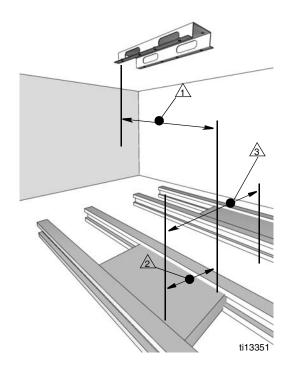


FIG. 5

- 2. Position the hose reel so the pedestal is facing up.
- 3. Using the lift truck, raise the reel as close to the mounting location as possible.

4. Bolt hose reel to its mounting. *Be sure it is secure before lowering the lift truck.*



- \triangle 5 ft (1.5m) minimum for motor oil
- 6 ft (1.9m) minimum for 1 lift
- Center between two lifts

FIG. 6

5. Connect inlet supply line to inlet hose of the reel. See Hose Installation, page 17.

NOTE: None of the hose reels listed in this manual come with a Hose Inlet Kit.

6. Flush system.

To avoid contaminating the fluid with line-scale, chips or other installation debris, <u>before</u> installing meter or dispense valve to end of hose, flush the equipment with a compatible solvent such as Stoddard solvent or mineral spirits.

- a. Secure the end of the hose in a waste bucket.
- b. Blow out entire lubricant supply line with air.
- c. Pump solvent through line until fluid runs clear and is debris free.

- d. Pump lubricant through line until all solvent is flushed out.
- 7. Re-position hose stop if needed so hose extends far enough for all operators to reach dispensing valve and tighten nuts to securely hold hose stop in place.

Other Mounting Options

- 8. Install meter or dispense valve to end of hose following instructions provided with the dispense equipment. (NOTE: If installing an enclosure around hose reel, install the enclosure before installing dispense valve or meter to hose end.)
- 9. Adjust spring tension, page 18.

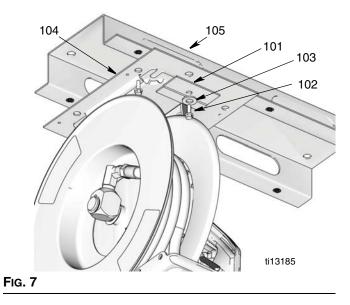
Ceiling Mounting Without an I-Beam - Open Channel (All Models)

• For HP Model Reels Order Mounting Kit: 24A934, 24A935, 24A936, 24A937, 24A938 or 24A939. For HS or HN Model Reels Order Mounting Kit: 24A219, 24A220, 24A221, 24A222.

	HP Mod	lels: Ope	n Chann	el Moun	ting Kits			HS N	lodels: N	lounting	Kits
FN	Description	24A934 1 Reel	24A935 2 Reels		24A937 4 Reels		24A939 6 Reels	24A219 1 Reel	24A220 2 Reels	24A221 3 Reels	
101	PLATE, hold down	1	2	3	4	5	6				
102	SCREW, 3/8" - 16 x 5/8"	5	10	15	20	25	30	4	8	12	24
103	WASHER, lock, 3/8"	5	10	15	20	25	30	4	8	12	24
104	BASE, reel	1	2	3	4	5	6				
105	BASE, reel, channel	1	1	1	1	1	1	1	1	1	1

See page 42 for mounting channel dimensions.

1. Install the mounting channel (105) and (HP Models) base plate (104) as shown in FIG. 7.

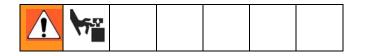




- Slide hose reel into the base plate (104) and install the hold-down plate (101), washer (103) and capscrew (102). Tighten the screw firmly (FIG. 7, page 13).
- If you are installing permanent supply lines, drill 1.5 in. (38 mm) diameter holes through the ceiling toward the inlet side of the reels.
- 4. Continue installation following steps 5 9 of Overhead Installations instructions, beginning on page 12.

Ceiling Mounting Directly to an I-Beam - HP Models Only

1. Using the template (B), provided, drill holes in the I-Beam (C) (FIG. 8).



- 2. Bolt reel to I-Beam.
- If you are installing permanent supply lines, drill 1.5 in. (38 mm) diameter holes through the ceiling toward the inlet side of the reels.

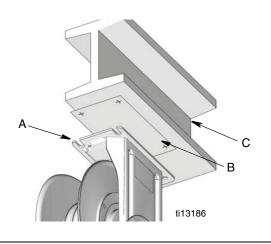


FIG. 8

4. Continue installation following steps 5 - 9 of Overhead Installations instructions, beginning on page 12.

Ceiling Mounting to I-Beam without Drilling Holes - All models

(Order Mounting Bracket Kit: 204741 for open or enclosed reels.)

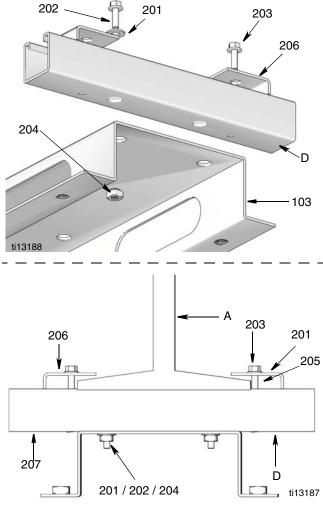
NOTE: For mounting 1-3 reels, two kits are required. For mounting 4-6 reels, three kits are required.



FN	Description	Qty
201	WASHER, lock, 1/2"	4
202	SCREW, 1/2" - 13 x 1"	2
203	SCREW, 1/2" - 13 x 1-3/4"	2
204	NUT 1/2" - 13	2
205	NUT, spring clamp (not shown)	2
206	CLAMP, beam	2
207	CHANNEL, unistrut	1

- 1. Secure mounting brackets (D) to the channel. Use two mounting brackets for each 1- to 3 capacity mounting channel (103). (Use 3 brackets for 4-6 reel channels.)
- 2. Position the adjustable clamps (206) of the mounting brackets over the I-Beam (A), and tighten them securely (FIG. 9).
- 3. **HP Model Reels only** (FIG. 7, page 13): Slide hose reel onto the base plate (104) and install the hold-down plate (101), washer (103) and capscrew (102). Tighten the screw firmly.
- If you are installing permanent supply lines, drill 1.5 in. (38 mm) diameter holes through the ceiling toward the inlet side of the reels.

5. Connect inlet supply line to inlet hose of the reel. See Hose Installation, page 17.





NOTE:

• The hose reels listed in this manual do not come with a Hose Inlet Kit.

6. Flush system.

To avoid contaminating the fluid with line-scale, chips or other installation debris, <u>before</u> installing meter or dispense valve to end of hose, flush the equipment with a compatible solvent such as Stoddard solvent or mineral spirits.

- a. Secure the end of the hose in a waste bucket.
- b. Blow out entire lubricant supply line with air.

- c. Pump solvent through line until fluid runs clear and is debris free.
- d. Pump lubricant through line until all solvent is flushed out.
- 7. Position hose stop so hose extends far enough for all operators to reach dispensing valve and tighten nuts to securely hold hose stop in place.
- 8. Install meter or dispense valve to end of hose following instructions provided with the dispense equipment. (NOTE: If installing an enclosure around hose reel, install the enclosure before installing dispense valve or meter to hose end.)
- 9. Adjust spring tension, page 18.

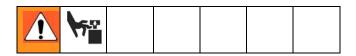
Wall Mounting

(For HP Model Reels Order Mounting Kit: 24A934, 24A935, 24A936, 24A937, 24A938 or 24A939. For HS or HN Model Reels Order Mounting Kit: 24A219, 24A220, 24A221, 24A222.)

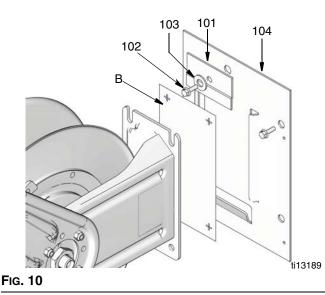
	HP Mod	els: Ope	n Chann	el Moun	ting Kits			HS / HM	Models	: Mounti	ng Kits
FN	Description	24A934 1 Reel	24A935 2 Reels		24A937 4 Reels	24A938 5 Reels	24A939 6 Reels	24A219 1 Reel	24A220 2 Reels	24A221 3 Reels	
101	PLATE, hold down	1	2	3	4	5	6				
102	SCREW, 3/8" x 16 x 5/8"	5	10	15	20	25	30	4	8	12	24
103	WASHER, lock,3/8"	5	10	15	20	25	30	4	8	12	24
104	BASE, reel	1	2	3	4	5	6				
105	BASE, reel channel	1	1	1	1	1	1	1	1	1	1

- 1. Adjust guide arm to desired position, FIG. 4, page 11.
- 2. Select the reel bank mounting location. Mount the reel to a wall, using the provided template (B) for laying out the holes you drill.

You can mount the base plate (104) to the wall for easier installation and removal of the hose reel for servicing (FIG. 10).



 Slide hose reel onto the base plate (104) and install the hold-down plate (101), washer (103) and capscrew (102). Tighten the screw firmly (Fig. 10).



4. Connect inlet supply line to inlet hose of the reel. See Hose Installation, page 17.

NOTE:

- The hose reels listed in this manual do not come with a Hose Inlet Kit.
- 5. Flush system.

To avoid contaminating the fluid with line-scale, chips or other installation debris, <u>before</u> installing meter or dispense valve to end of hose, flush the equipment with a compatible solvent such as Stoddard solvent or mineral spirits.

- a. Secure the end of the hose in a waste bucket.
- b. Blow out entire lubricant supply line with air.
- c. Pump solvent through line until fluid runs clear and is debris free.
- d. Pump lubricant through line until all solvent is flushed out.
- 6. Position hose stop so hose extends far enough for all operators to reach dispensing valve.
- 7. Insert screws through hose stop and tighten nuts to securely hold hose stop in place.
- 8. Install meter or dispense valve to end of hose following instructions provided with the dispense equipment.

NOTE: If installing an enclosure around hose reel, install the enclosure before installing dispense valve or meter to hose end.

9. Adjust spring tension, page 18.

Hose Installation

Installing a Hose on a Bare Reel

 Locate length of your hose in table below. Note how many times you must turn the spring to properly preset spring tension.

Hose Length	No. of Reel Turns
35 ft (10.7 m)	17
50 ft. (15.2 m)	21
65 ft. (19.8 m)	23

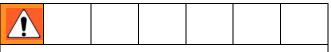
 Before you install hose, attach a C-Clamp (D, FIG.
 11) to reel flange to help prevent the reel from unintentionally becoming unlatched and spinning freely.

|--|

SPRING HAZARD

The spring is always under great tension, which if released in an uncontrolled manner could cause serious injury.

- Never allow the reel to spin freely. Uncontrolled spinning could cause serious injury if you are hit by the hose.
- Always grasp the adjusting tool firmly with both hands when adjusting tension. Spring tension can cause the tool to move violently.
- Bolt the reel securely in place when making adjustments.
- 3. Place a piece of tape on the side of the reel flange to use as a visual reference to help you count the number of reel turns.



Always wear heavy gloves when adjusting the spring tension to protect your hands from being cut on hose reel.

 Wearing heavy gloves, firmly grab the outside edge of the reel flange with both hands. Wind the reel the proper number of turns (See reference table following Step 1), rotating it in the direction shown in Fig. 11.

- Stop only at latching locations.
- Stop reel where there is access to hose swivel (A) (Fig. 12) and where reel is securely latched.

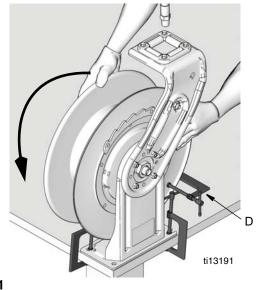


Fig. 11

- 5. Uncoil and extend hose.
- Install hose stop (C) to end of hose. If hose has a warning tag (F), hose stop should be installed on the same end of the hose as the warning tag.

NOTE: If hose is equipped with a kink guard, this end must be on the same end as the hose stop.

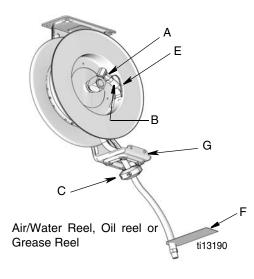


Fig. 12

 Run the end of the hose (B) through the hose guide (G) and then the hole (E) in reel (Fig. 12).

- 8. Attach hose end (B) to hose reel swivel (A). Then carefully remove C-Clamp (D) (FIG. 11).
- 9. Pull hose hard enough to release the latch, and slowly allow the hose to retract.

10. Flush system.

To avoid contaminating the fluid with line-scale, chips or other installation debris, <u>before</u> installing meter or dispense valve to end of hose, flush the equipment with a compatible solvent such as Stoddard solvent or mineral spirits.

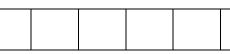
- a. Secure the end of the hose in a waste bucket.
- b. Blow out entire lubricant supply line with air.
- c. Pump solvent through line until fluid runs clear and is debris free.

- d. Pump lubricant through line until all solvent is flushed out.
- 11. Reposition hose stop if needed so hose extends far enough for all operators to reach dispensing valve.
- 12. Insert screws through hose stop and tighten nuts to securely hold hose stop in place.
- Install meter or dispense valve to end of hose following instructions provided with the dispense equipment. (NOTE: If installing an enclosure around hose reel, install the enclosure before installing dispense valve or meter to hose end.)
- 14. Adjust spring tension, page 18.

Increasing and Decreasing Spring Tension

Single Pedestal HP Model Hose Reels





SPRING HAZARD

The spring is always under great tension, which if released in an uncontrolled manner could cause serious injury.

- Never allow the reel to spin freely. Uncontrolled spinning could cause serious injury if you are hit by the hose.
- Always grasp the adjusting tool firmly with both hands when adjusting tension. Spring tension can cause the tool to move violently.
- Bolt the reel securely in place when making adjustments.

The hose reel spring is not a serviceable part. Do not attempt to replace or service the hose reel spring.

Increasing Spring Tension

- 1. Pull out hose, 1 to 2 turns and engage latch.
- 2. Pull hose back through hose rollers.
- 3. Wrap a loop of hose onto the reel flange.
- 4. Check the spring tension; the hose must pull out fully and retract fully. Wrap more loops, one at a time around the reel flange until the spring has the desired tension.

NOTE: Do not put so many loops onto the reel that the spring winds up tightly before the hose is fully extended.

Decreasing Spring Tension

Remove loops to decrease tension.

Dual Pedestal HS or HN Model Hose Reels

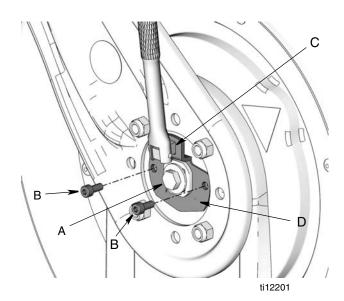


FIG. 13



SPRING HAZARD

The spring is always under great tension, which if released in an uncontrolled manner could cause serious injury.

- Never allow the reel to spin freely. Uncontrolled spinning could cause serious injury if you are hit by the hose.
- Always grasp the adjusting tool firmly with both hands when adjusting tension. Spring tension can cause the tool to move violently.
- Bolt the reel securely in place when making adjustments.
- •

If hose is not retracting sufficiently or is wound too tight, the tension can be increased or decreased using one of the following procedures:

Increasing Spring Tension

(spring is too loose, hose does not retract completely or retraction is sluggish)

- 1. Loosen screw (A) 3-5 turns. Do not completely remove it.
- 2. Use a hex wrench to loosen, the two screws (B). Do not completely remove them.
- 3. Insert a 3/8" square drive breaker bar in opening (C) on the spring adjustment plate (D).
- 4. While holding the breaker bar securely, completely remove the two screws (B).
- 5. Firmly grasp the breaker bar with both hands and turn it clockwise one turn at a time to increase (tighten) spring tension.
- 6. Replace and partially tighten both screws (B). You can now remove the breaker bar. Pull out a section of hose and allow it to retract to test the tension adjustment.
- If additional tension is required, insert the breaker bar in the bracket again and remove screws (B). Then repeat steps 5 - 6.
- 8. When you are satisfied with the new setting, tighten screws A and B.

Decreasing Spring Tension

(spring is too tight, hose retracts too fast)

- 1. Loosen screw (A) 3-5 turns. Do not completely remove it.
- 2. Use a hex wrench to loosen, the two screws (B). Do not completely remove them.
- 3. Insert a 3/8" square drive breaker bar in opening (C) on the spring adjustment plate (D).
- 4. While holding the breaker bar securely, completely remove the two screws (B).
- 5. Firmly grasp the breaker bar with both hands and turn it counter-clockwise one turn at a time to decrease (loosen) spring tension.

- 6. Replace and partially tighten both screws (B). You can now remove the breaker bar. Pull out a section of hose and allow it to retract to test the tension adjustment.
- If additional adjustment is required, insert the breaker bar in the bracket again and remove screws (B). Then repeat steps 5 and 6.
- 8. When you are satisfied with the new setting, tighten screws A and B.
- Match holes (e) in end panel (403) to mating holes (f) in side panel. Install and tighten screws (402) to join the end and side panels together.
- 10. Clean and dry off surface of each end panel. Attach a Graco label (404) to the center of each end panel.
- 11. Position hose stop so hose extends far enough for all operators to reach dispensing valve.

Maintenance

Pressure Relief Procedure



Follow the Pressure Relief Procedure whenever you see this symbol.



This equipment stays pressurized until pressure is manually relieved. To help prevent serious injury from pressurized fluid, such as skin injection, splashing fluid and moving parts, follow the Pressure Relief Procedure when you stop dispensing and before cleaning, checking, or servicing the equipment.

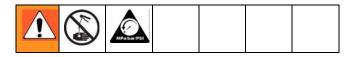
- 1. Close the supply pump's bleed-type master air valve (required for pneumatic systems).
- 2. Open the dispensing valve until pressure is fully relieved.

3. Open the fluid valve at the pump fluid outlet. Leave the drain valve open until you are ready to use the system again.

If you suspect that the dispensing valve, extension, or grease fitting coupler is clogged, or that pressure has not been fully relieved after you have followed the steps above, **very slowly** loosen the coupler or hose end coupling to relieve the pressure gradually, then loosen it completely. Then clear the clog.

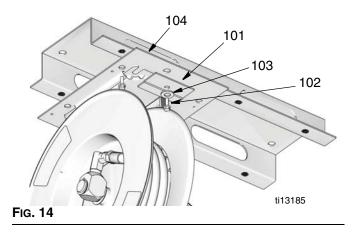
Replacing Spool - HP models (single pedestal)

A complete list of replacement Spool Kits is available on page 33. Use all new parts included in kit.



- 1. Relieve pressure, page 20.
- 2. Release spring tension, page 18.

3. Remove capscrew (102), washer (103) and hold down plate (101). Then slide hose reel out of base plate (104) (FIG. 14).



4. Completely remove hose from spool (5h) and set it aside to reinstall on the new spool.

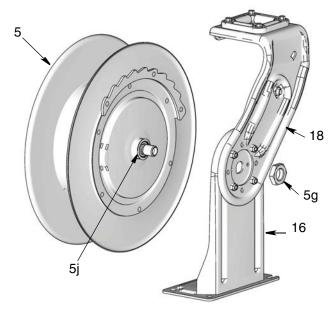


FIG. 15

5. Remove and discard nut (5g).

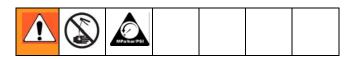
- Completely remove guide arm and pedestal assembly (16 / 18) as one piece and set it aside to reinstall on the new spool. These parts do not have to be disassembled.
- 7. Remove spool assembly (5).

NOTE: Inspect inside of guide arm to make sure washer (5j) is not adhering to the inside of the guide arm. Washer (5j) should be discarded with the old spool. A new washer (5j) is installed on the new spool and is part of the new spool assembly.

- 8. Install new spool assembly (5).
- Install guide arm and pedestal assembly (16 / 18) over spool (5) and install nut (5g). Tighten and torque nut to 85-105 ft. lbs (378 - 467 N.m).
- 10. Slide hose reel onto the base plate (104) and install the hold-down plate (101), washer (103) and capscrew (102). Tighten the screw firmly.
- 11. Install hose on spool following the Hose Installation instructions, page 17.
- 12. Flush hose following flushing instructions starting with Step10, page 18.
- 13. Set spring tension following Increasing and Decreasing Spring Tension instructions on page 18.

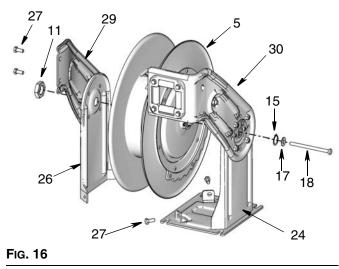
Replacing Spool - HS or HN models (dual pedestal)

A complete list of replacement Spool Kits is available on page 33. Use all new parts included in kit.



- 1. Relieve pressure, page 20.
- 2. Release spring tension, page 19
- 3. Remove reel from service.

4. Completely remove hose from spool and set it aside to reinstall on the new spool.



- 5. Remove large nut (11) (FIG. 16).
- Remove two screws (27) holding pedestal (26) to base (24) and two screws (27) holding guide arm (29) to guide arm (30) (Fig. 16).

NOTE: HN models do not have a guide arm. Guide Arm and related parts are not included.

Completely remove guide arm and pedestal assembly (26 / 29) and set it aside to reinstall on the new spool (FIG. 16). These parts do not have to be disassembled.

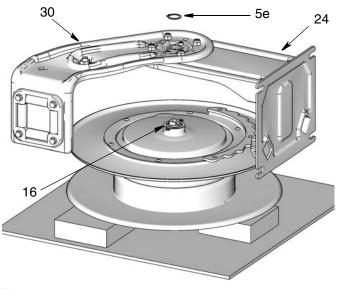


FIG. 17

- Lay hose reel on its side so you can easily access the guide arm and pedestal (24 / 30). Remove long bolt (18) and washers (15 / 17) (Fig. 16 and Fig. 17).
- 9. Remove snap ring (5e) (FIG. 17).
- 10. Remove guide arm and pedestal base (24 / 30) as one piece. These parts do not have to be disass-sembled.

NOTE: Inspect inside of guide arm to make sure washer (5j) is not adhering to the inside of the guide arm. Washer (5j) should be discarded with the old spool. A new washer (5j) is part of the new swivel assembly.

11. Remove and discard old spool.

To Reassemble Spool:

- 12. Place new spool (5) on its side on a work bench. Make sure the flat side of the spool faces down on the table and the ratchet side is facing up, as shown in Fig. 17.
- Position guide arm and pedestal base (24 / 30) assembly over spool. Adjust as needed to correctly align parts.

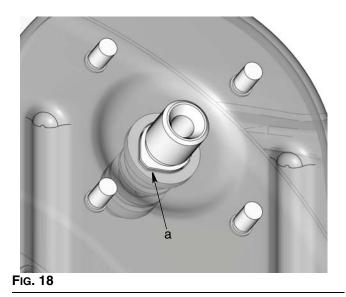
NOTE: It is easier to reattached the guide arm and pedestal assembly to the spool if the spool is supported and somewhat level. Placing a couple blocks of 1" thick scrap wood under the spool as shown in FIG. 17 (page 22) will help support the spool during the arm installation.

- 14. Replace snap ring (5e).
- Install new swivel assembly in spool (see parts page 28).
- 16. Install washers (15 / 17) and long bolt (18), but do NOT tighten bolt.
- 17. Turn the spool over.

 Install guide arm and pedestal assembly (26 / 29) over swivel assembly and spool.

Note shape (a) of swivel assembly end shown in FIG. 18 and the correct alignment of swivel to the key hole in the pedestal. For the hose reel to operate correctly, these parts must be aligned correctly.

NOTE: HN models do not have a guide arm. Guide Arm and related parts are not included.





- torque nut to 85-105 ft. lbs (378 467 N.m).
- 20. Tighten bolt (18).
- Align guide arm (29) and guide arm (30). Install screws (27). Tighten and torque screws to 20-30 ft. lbs (89 - 133 N.m).
- 22. Align pedestal assembly (26) to base (24). Install 2 screws (27). Tighten and torque screws to 20-30 ft. lbs (89 133 N.m).
- 23. Re-install reel to ceiling or wall.
- 24. Install hose on spool following the Hose Installation instructions, page 17.
- 25. Flush hose following flushing instructions starting with Step10, page 18.
- 26. Set spring tension following Increasing and Decreasing Spring Tension instructions on page 19.

Replacing the Service Hose



1. Relieve the pressure.

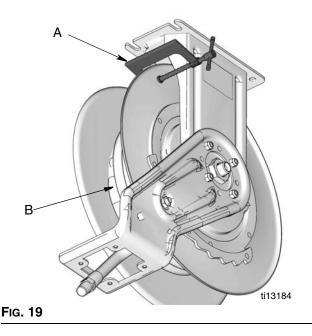
- 2. Fully extend the hose (B) and latch the reel.
- Attach a C-Clamp (A) to the reel flange to help prevent the reel from unintentionally becoming unlatched and spinning freely (FIG. 19).

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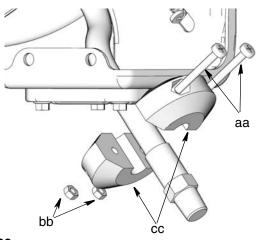
SPRING HAZARD

The spring is always under great tension, which if released in an uncontrolled manner could cause serious injury.

- Never allow the reel to spin freely. Uncontrolled spinning could cause serious injury if you are hit by the hose.
- Always grasp the adjusting tool firmly with both hands when adjusting tension. Spring tension can cause the tool to move violently.
- Bolt the reel securely in place when making adjustments.



- 4. Remove hose stop from hose end and put all the parts in a safe place to reinstall on the new hose later (FIG. 20).
 - a. Loosen and remove screws (aa) and nuts (bb).
 - b. Separate two hose stop components (cc) to remove from end of hose.





- 5. Disconnect hose (B) from swivel (C). (Fig FIG. 21)
- 6. Install hose stop (D) to end of hose. If hose has a warning tag, hose stop should be installed on the same end as the warning tag (F).

NOTE: If hose is equiped with a kink guard this end must be on the same end as the hose stop.

- 7. Insert screws (aa) through hose stop (cc) and hand tighten nuts (bb) to hold hose stop in place.
- r Reel, Oil reel or Grease

FIG. 21

- 8. Run the end of hose (B), through the hose guide (G) and then the hole (E) in reel (FIG. 21).
- 9. Attach hose end (B) to hose reel swivel (C). Then carefully remove C-Clamp (D) (FIG. 11).
- 10. Pull the hose hard (B) enough to release the latch and slowly allow the hose to retract.
- 11. If used, reassemble hose reel enclosure
- 12. Flush system.

To avoid contaminating the fluid with line-scale, chips or other installation debris, <u>before</u> installing meter or dispense valve to end of hose, flush the equipment with a compatible solvent such as Stoddard solvent or mineral spirits.

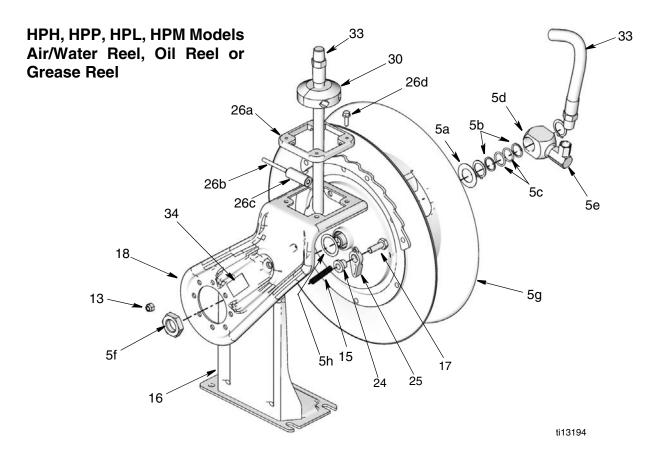
- a. Secure the end of the hose in a waste bucket.
- b. Blow out entire lubricant supply line with air.
- c. Pump solvent through line until fluid runs clear and is debris free.
- d. Pump lubricant through line until all solvent is flushed out.
- Re-position hose stop (D) so hose extends far enough for all operators to reach dispensing valve. Securely tighten nuts (bb) to keep hose stop in place.
- 14. Install meter or dispense valve to end of hose following instructions provided with the dispense equipment.
- 15. Adjust spring tension, page 18.

Parts SD Series

Ref	Part No.	Description	Qty
5	i ui ti ti ti	KIT, spool (includes 5a-5j) (see page	1
Fo		33)	4
5a		WASHER, 26 mm (all HPL and HPM models)	1
		WASHÉR,23 mm (all HPH models)	1
5b 5c		RING, backup O-RING	1 1
5d		SWIVEL, elbow	1
5e	155470	FITTING, swivel, 90°, npsm HPL3B,	1
		HPL6D, HPL33, HPL65, HPM3B, HPM6D, HPM33, HPM65 models	
	161037	FITTING, swivel, 90°, npsm HPL23,	1
	451/007	HPL25, HPL56 models	0
	15Y397	FITTING, swivel, 90°, npsm HPH models	2
	125593	FITTING, swivel, 90°, bspt x bspp,	1
		HPL6D, HPL33, HPM3B, HPM6D mod-	
	125594	els FITTING, swivel, 90°, 3/8 bspt x 3/8	1
		bspp, HPH1D, HPH5D, HPH23 models	
	125595	FITTING, swivel, 90°, bspt x bspp,	1
5f	186579	HPL2D, HPL23, HPL56, models NUT, hex, 3/8" x 18 npsm HPH models)	
0.	186580	NUT, hex, 1/2" - 14 npsm HPL and	1
	16 1000	HPM models	1
	100093	NUT, hex, 1/2"-14 bspp, HPL2D, HPL6D, HPL23, HPL56, HPL33,	I
		HPM3B, HPM6D models	
	16J894	NUT, hex, 3/8"-19 bspp. HPH1D,	1
5g		HPH5D, HPH23 models SPOOL	1
5h		WASHER, 30 mm	1
13		NUT, lock, M8 x 1.25	4
15 16		SPRING, ratchet, pawl BASE	1 1
17		BOLT, M10 x 1.50 x 25	1
18	15V139	ARM, guide (Metallic Blue) HPL23,	
		HPL25, HPL33, HPM33, HPM3B,	
	15V140	HPH15, HPH1D, HPH23 models ARM, guide (Mercedes Blue) HPL23,	
		HPL25, HPL33, HPM33, HPM3B,	
		HPH15, HPH1D, HPH23 models	
	15V141	ARM, guide (Yellow) HPL23, HPL25, HPL33, HPM33, HPM3B, HPH15,	
		HPH1D, HPH23 models	
	15V142	ARM, guide (Red) HPL23, HPL25,	
		HPL33, HPM33, HPM3B, HPH15,	
	15V143	HPH1D, HPH23 models ARM, guide (White) HPL23, HPL25,	
		HPL33, HPM33, HPM3B, HPH15,	
		HPH1D, HPH23 models	
	15V144	ARM, guide (Black) HPL23, HPL25, HPL33, HPM33, HPM3B, HPH15,	
		HPH1D, HPH23 models	
	15V157	ARM, guide (Metallic Blue) HPL56,	
		HPL65, HPM65, HPM6D, HPH55,	
		HPH5D models	

Ref	Part No.	Description	Qty
	15V158	ARM, guide (Mercedes Blue) HPL56, HPL65, HPM65, HPM6D, HPH55,	
	15V159	HPH5D models ARM, guide (Yellow)HPL56, HPL65,	
		HPM65, HPM6D, HPH55, HPH5D mod- els	
	15V160	ARM, guide (Red) HPL56, HPL65, HPM65, HPM6D, HPH55, HPH5D mod-	
	15V161	els ARM, guide (White) HPL56, HPL65, HPM65, HPM6D, HPH55, HPH5D mod-	
	15V162	els ARM, guide (Black) HPL56, HPL65, HPM65, HPM6D, HPH55, HPH5D mod- els	
24		BUSHING, pawl	1
25 26	218591	,, (1 1
26a 26b 26c 26d		page 36) BRACKET, roller PIN, roller ROLLER, hose SCREW, M6 x 1.0 x 20	1 4 4 4
30		KIT, stop, hose (see page 37)	1

Ref	Part No.	Description	Qty	Ref	Part No.	Description	Qty
33		HOSE, 50 ft, npt (Models- HPH15A,	1			HOSE, 50 ft, bspt (Models- HPH55P,	1
		HPH15B, HPH15C, HPH15D, HPH15E,			041/400	HPH55R, HPH55S, HPH55T, HPH55U)	
	124461	HPH15F) HOSE, 50 ft, npt (Models- HPH55A,	1		24K199	HOSE, 65 ft, bspp (Models- HPL56J, HPL56K, HPL56L, HPL56M, HPL56N)	1
	124401	HPH55B, HPH55C, HPH55D, HPH55E,			24K200	HOSE, 65 ft, bspt (Models- HPL56P,	1
	050040	HPH55F)	4		2414102	HPL56R, HPL56S, HPL56T, HPL56U)	4
	253848	HOSE, 35 ft, npt (Models- HPL23A, HPL23B, HPL23C, HPL23D, HPL23E,	1		241(195	HOSE, 50 ft, bspp (Models- HPL65J, HPL65K, HPL65L, HPL65M, HPL65N)	1
		HPL23F)			24K194	HOSE, 50 ft, bspt (Models- HPL65P,	1
	253849	HOSE, 50 ft, npt (Models- HPL25A,	1		24,1798	HPL65R, HPL65S, HPL65T, HPL65U) HOSE, 50 ft, bspp (Models- HPM65J,	1
		HPL25B, HPL25C, HPL25D, HPL25E, HPL25F)			210700	HPM65K, HPM65L, HPM65M,	•
	253850	HOSE, 65 ft, npt (Models- HPL56A,	1		04 1700	HPM65N)	
		HPL56B, HPL56C, HPL56D, HPL56E, HPL56F)			24J799	HOSE, 50 ft, bspt (Models- HPM65P, HPM65R, HPM65S, HPM65T,	
	253852	HOSE, 35 ft, npt (Models- HPL33A,	1			HPM65U)	
		HPL33B, HPL33C, HPL33D, HPL33E,				LABEL, warning Danger and Warning labels, tags and card	1
	253853	HPL33F) HOSE, 50 ft, npt (Models- HPL65A,	1		ailable at n		>
	200000	HPL65B, HPL65C, HPL65D, HPL65E,	·				
	050057	HPL65F)		A com	plete list of	all available kits begins on page 33.	
	253857	HOSE, 35 ft, npt (Models- HPM33A, HPM33B, HPM33C, HPM33D,	1				
		HPM33E, HPM33F)					
	256864	HOSE, 50 ft, npt (Models- HPM65A,	1				
		HPM65B, HPM65C, HPM65D, HPM65E, HPM65F)					
	124470	HOSE, 35 ft, npt (Models- HPH23A,	1				
		HPH23B, HPH23C, HPH23D, HPH23E, HPH23F)					
	24J794	HOSE, 50 ft, bspp (Models- HPH15J,	1				
		HPH15K, HPH15L, HPH15M,					
	24J795	HPH15N) HOSE, 50 ft, bspt (Models- HPH15P,	1				
		HPH15R, HPH15S, HPH15T, HPH15U)					
	24J812	HOSE, 35 ft, bspp (Models- HPH23J, HPH23K, HPH23L, HPH23M,	1				
		HPH23N)s					
	24J813	HOSE, 35 ft, bspt (Models- HPH23P,	1				
	24K195	HPH23R, HPH23S, HPH23T, HPH23U) HOSE, 35 ft, bspp (Models- HPL23J,	1				
		HPL23K, HPL23L, HPL23M, HPL23N)					
	24K196	HOSE, 35 ft, bspt (Models- HPL23P, HPL23R, HPL23S, HPL23T, HPL23U)	1				
	24K197	HOSE, 50 ft, bspp (Models- HPL25J,	1				
	2414108	HPL25K, HPL25L, HPL25M, HPL25N) HOSE, 50 ft, bspt (Models- HPL25P,	1				
	241(190	HPL25R, HPL25S, HPL25T, HPL25U)	I				
	24K191	HOSE, 35 ft, bspp (Models- HPL33J,	1				
	24K192	HPL33K, HPL33L, HPL33M, HPL33N) HOSE, 35 ft, bspt (Models- HPL33P,	1				
		HPL33R, HPL33S, HPL33T, HPL33U)					
	24J796	HOSE, 35 ft, bspp (Models- HPM33J, HPM33K, HPM33L, HPM33M,	1				
		HPM33N)					
	24K797	HOSE, 35 ft, bspt (Models- HPM33P,	1				
		HPM33R, HPM33S, HPM33T, HPM33U)					
	24J810	HOSE, 50 ft, bspp (Models- HPH55J,	1				
		HPH55K, HPH55L, HPH55M,					
		HPH55N)					



Parts XD Series; HS Models

Ref	Part No.	Description	Qty	Ref	P
5		KIT, spool (see page 33) (includes parts 5a-5j)	1		2
5e		RING, retaining	1		
5h		SPOOL	1		2
5j		WASHER, 30 mm	1		
5k		WASHER, square center	1		
6		RING, backup	2		
7		O-RING	2		
8 9		SWIVEL, elbow WASHER	1 1		
9 10	155470	FITTING, swivel, 90° npsm HSL33,	1		
10	133470	HSM33, HSM3B, HSL65, HSL6D,	I		
		HSM65, HSM6D, HNL65, HNM65 mod-			
		els			
	15Y397	FITTING, swivel, 90° npsm HSH,	1		
	101007	HNH55 models	•		
	161037	FITTING, swivel, 90° npsm HSL25,	1		
		HSL2D, HSL56, HSL5D, HNL56 mod-	•		
		els			
	125593	FITTING, swivel, 90°, bspt x bspp,	1		
		HSL56, HSL65, HSL6D, HSM33,	•		
		HSM3B, HSM65, HSM6D models			
	125594	FITTING, swivel, 90° 3/8 bspt x 3/8	1		
		bspp, HSH models	•		
	125595	FITTING, swivel, 90°, bspt x bspp,	1		
		HSL25, HSL2D, HSL33 models			
11	186579	NUT, hex 3/8" - 18 npsm, models	1		
		HSH15, HSH1D, HSH55, HSH55B,			
		HNH55			
	186580	NUT, hex, 1/2" - 14 npsm, HNL56,	1		
		HNL65, HSL25, HSL33, HSL56,			
		HSL65, HSL2D, HSL6D, HSM3B,			
		HSM6D, HSM33, HSM65, models			
	16J893	NUT, hex, 1/2-14 bspp, HSL25, HSL2D,	1		
		HSL33, HSL56, HSL65, HSL6D,			
		HSM33, HSM3B, HSM65, HSM6D			
	16J894	NUT, hex, 3/8-19 bspp, HSH15,	1		
		HSH1D, HSH55, HSH5D models			
14		ADJUSTER, power spring	1		
17		WASHER, 8 mm	1		
18		SCREW, M8 x 1.25 x 120	1	29	
19		SCREW, M5 x .80 x 20	2		
24		BASE, dual	1 1		
25 26		SHAFT, swivel PEDESAL	1		
27		SCREW, M8 X 1.25 x 20	4		
28	109158	HOSE, 50 feet, npt (models HSH15A,	1		
20	100100	HSH15B)	•		
	124461	HOSE, 50 feet, npt (models HSH55A,	1		
	-	HSH55B, HNH55f, HNH55A, HNH55B,			
		HNH55F)			
	253849	HOSE, 50 ft, npt (models HSL25A,	1		
		HSL25B, HSL25F)			
	253850	HOSE, 65 ft, npt (models HSL56A,	1		
		HSL56B, HNL56F, HNL56A, HNL56B,			
		HNL56F)			

 HSL65B, HNL65F, HNL65A, HNL65B, HNL65F) 253857 HOSE, 35 ft, npt (models (HSM33A, HSM33B, HSM33F) 256864 HOSE, 50 feet, npt (models HSM65A, HSM65B, HNM65F, HNM65A, HNM65B, HNM65F) 24J794 HOSE, 50 ft, bspp (models HSH15J, HSH15K, HSH15N) 24J795 HOSE, 50 ft, bspt (models HSH15U, HSH15F, HSH15R) 24J810 HOSE, 50 ft, bspt (models HSH55J, HSH55K, HSH55N) 24J811 HOSE, 50 ft, bspt (models HSH55P, HSH55R, HSH55U) 24K193 HOSE, 50 ft, bspt (models HSL65J, HSH65K, HSH65N) 24K194 HOSE, 50 ft, bspt (models HSL65P, HSL65R, HSL65U) 24K197 HOSE, 50 ft, bspt (models HSL25J, HSL25K, HSL25N) 24K198 HOSE, 50 ft, bspt (models HSL25J, HSL25K, HSL25N) 24K198 HOSE, 50 ft, bspt (models HSL25P, HSL25R, HSL25U) 24K191 HOSE, 35 ft, bspt (models HSL33J, HSL33K, HSL33N) 24K192 HOSE, 35 ft, bspt (models HSL33P, HSL33R, HSL33U) 24K796 HOSE, 35 ft, bspt (models HSM33J, HSM33K, HSM33N) 24K797 HOSE, 35 ft, bspt (models HSM33J, HSM33K, HSM33U) 24K799 HOSE, 65 ft, bspt (models HSL56 J, HSM33R, HSM33U) 24K200 HOSE, 65 ft, bspt (models HSL56P, HSL56R, HSL56N) 	f		Description	Qty
 253857 HOSE, 35 ft, npt (models (HSM33A, HSM33B, HSM33F) 256864 HOSE, 50 feet, npt (models HSM65A, HSM65B, HNM65F, HNM65A, HNM65B, HNM65F) 24J794 HOSE, 50 ft, bspt (models HSH15J, HSH15K, HSH15N) 24J795 HOSE, 50 ft, bspt (models HSH15U, HSH15F, HSH15R) 24J810 HOSE, 50 ft, bspt (models HSH55J, HSH55K, HSH55D) 24J811 HOSE, 50 ft, bspt (models HSH55P, HSH55F, HSH55D) 24K193 HOSE, 50 ft, bspt (models HSL65J, HSH55K, HSH65U) 24K193 HOSE, 50 ft, bspt (models HSL65J, HSH55F, HSH55C) 24K194 HOSE, 50 ft, bspt (models HSL65J, HSH65K, HSH65U) 24K197 HOSE, 50 ft, bspt (models HSL25J, HSL25K, HSL25N) 24K197 HOSE, 50 ft, bspt (models HSL25J, HSL25K, HSL25U) 24K198 HOSE, 35 ft, bspt (models HSL25P, HSL25K, HSL25U) 24K191 HOSE, 35 ft, bspt (models HSL33J, HSL33K, HSL33U) 24K796 HOSE, 35 ft, bspt (models HSL33P, HSL33K, HSL33U) 24K796 HOSE, 35 ft, bspt (models HSL33P, HSL33R, HSL33U) 24K797 HOSE, 35 ft, bspt (models HSM33J, HSM33K, HSM33K, HSM33U) 24K796 HOSE, 65 ft, bspt (models HSM33P, HSM33R, HSM33B, HSM33U) 24K797 HOSE, 50 ft, bspt (models HSM33P, HSM33R, HSM33C) 24K798 HOSE, 50 ft, bspt (models HSL56 J, HSL56K, HSL56N) 24J798 HOSE, 50 ft, bspt (models HSL56 J, HSL56K, HSL56N) 24J799 HOSE, 50 ft, bspt (models HSL56 J, HSL56K, HSL56U) 24J799 HOSE, 50 ft, bspt (models HSL56 J, HSL56K, HSL56U) 24J798 HOSE, 50 ft, bspt (models HSL56 J, HSL56K, HSL56U) 24J799 HOSE, 50 ft, bspt (models HSL56 J, HSL56K, HSL65N) 24J799 HOSE, 50 ft, bspt (models HSL56 J, HSL56K, HSL65U) 15V146 ARM, guide, dual (Metallic Blue) HSL25, HSL33, HSM33, HSH15, HSH1D, HSM3B models (not included on HN models) 15V146 ARM, guide, dual (Vhite) HSL25, HSL33, HSM33, HSH15, HSH1D, HSM3B models (not included on HN models		253853		1
 256864 HOSE, 50 feet, npt (models HSM65A, HSM65B, HNM65F, HNM65A, HNM65B, HNM65F) 24J794 HOSE, 50 ft, bspt (models HSH15J, HSH15K, HSH15N) 24J795 HOSE, 50 ft, bspt (models HSH55J, HSH55K, HSH55N) 24J811 HOSE, 50 ft, bspt (models HSH55J, HSH55K, HSH55N) 24J811 HOSE, 50 ft, bspt (models HSL65J, HSH55K, HSH55U) 24K193 HOSE, 50 ft, bspt (models HSL65J, HSH65K, HSH65N) 24K194 HOSE, 50 ft, bspt (models HSL65P, HSL65R, HSL65U) 24K197 HOSE, 50 ft, bspt (models HSL25J, HSL25K, HSL25N) 24K197 HOSE, 50 ft, bspt (models HSL25J, HSL25K, HSL25N) 24K198 HOSE, 50 ft, bspt (models HSL25P, HSL25R, HSL25U) 24K191 HOSE, 35 ft, bspt (models HSL33J, HSL33K, HSL33N) 24K796 HOSE, 35 ft, bspt (models HSL33P, HSL33R, HSL33N) 24K797 HOSE, 35 ft, bspt (models HSM33J, HSL33K, HSL33N) 24K797 HOSE, 35 ft, bspt (models HSM33J, HSM33K, HSM33U) 24K797 HOSE, 50 ft, bspt (models HSM33P, HSM33R, HSM33U) 24K797 HOSE, 50 ft, bspt (models HSM33P, HSM33R, HSM53U) 24K797 HOSE, 50 ft, bspt (models HSL56 J, HSL56K, HSL56N) 24K200 HOSE, 50 ft, bspt (models HSM65J, HSM65K, HSL56N) 24J798 HOSE, 50 ft, bspt (models HSM65J, HSM65K, HSL56N) 24J799 HOSE, 50 ft, bspt (models HSM65J, HSM65K, HSL56N) 24J799 HOSE, 50 ft, bspt (models HSM65J, HSM65K, HSM65D) 24J799 HOSE, 50 ft, bspt (models HSM65J, HSM65K, HSM65D) 24J799 HOSE, 50 ft, bspt (models HSM65J, HSM65R, HSM65D) 15V145 ARM, guide, dual (Metallic Blue) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15V146 ARM, guide, dual (White) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15V146 ARM, guide, dual (Vellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15X939 ARM, guide, dual (Vellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15X939 ARM, guide, dual		253857	HOSE, 35 ft, npt (models (HSM33A,	1
 24J794 HOSE, 50 ft, bspp (models HSH15J, HSH15K, HSH15N) 24J795 HOSE, 50 ft, bspt (models HSH5J, HSH55K, HSH5SN) 24J811 HOSE, 50 ft, bspt (models HSH55J, HSH55R, HSH55U) 24K194 HOSE, 50 ft, bspt (models HSL65J, HSH65K, HSH65N) 24K194 HOSE, 50 ft, bspt (models HSL65P, HSL65R, HSH65U) 24K197 HOSE, 50 ft, bspt (models HSL25J, HSL25K, HSL25N) 24K197 HOSE, 50 ft, bspt (models HSL25J, HSL25K, HSL25N) 24K198 HOSE, 50 ft, bspt (models HSL25J, HSL25K, HSL25N) 24K197 HOSE, 50 ft, bspt (models HSL33J, HSL33K, HSL33N) 24K194 HOSE, 35 ft, bspt (models HSL33J, HSL33K, HSL33U) 24K796 HOSE, 35 ft, bspt (models HSL33P, HSL33R, HSL33U) 24K797 HOSE, 65 ft, bspt (models HSM33J, HSM33R, HSM33U) 24K796 HOSE, 65 ft, bspt (models HSL56 J, HSL56K, HSL56N) 24K199 HOSE, 65 ft, bspt (models HSL56 J, HSL56R, HSL56U) 24K200 HOSE, 65 ft, bspt (models HSL56 J, HSL56R, HSL56U) 24K797 HOSE, 50 ft, bspt (models HSM65J, HSL66R, HSL56U) 24K799 HOSE, 50 ft, bspt (models HSM65J, HSL66R, HSL56U) 24K799 HOSE, 50 ft, bspt (models HSM65J, HSL66R, HSL56U) 24J799 HOSE, 50 ft, bspt (models HSM65J, HSM65R, HSM65N) 24J799 HOSE, 50 ft, bspt (models (not included on HN models) 15V145 ARM, guide, dual (Wetallic Blue) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15V146 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15X939 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15Z003 ARM, guide, dual (Desert Sand) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not 		256864	HOSE, 50 feet, npt (models HSM65A, HSM65B, HNM65F, HNM65A,	1
 24J795 HOSE, 50 ft, bspt (models HSH15U, HSH15P, HSH15R) 24J810 HOSE, 50 ft, bspp (models HSH55J, HSH55K, HSH55U) 24K193 HOSE, 50 ft, bspt (models HSL65J, HSH65K, HSH65N) 24K194 HOSE, 50 ft, bspt (models HSL65P, HSL65R, HSL65U) 24K194 HOSE, 50 ft, bspt (models HSL25J, HSL65R, HSL65U) 24K194 HOSE, 50 ft, bspt (models HSL25J, HSL25K, HSL25N) 24K198 HOSE, 50 ft, bspt (models HSL25P, HSL25K, HSL25N) 24K191 HOSE, 35 ft, bspt (models HSL33J, HSL33K, HSL33N) 24K192 HOSE, 35 ft, bspt (models HSL33J, HSL33K, HSL33U) 24K796 HOSE, 35 ft, bspt (models HSL33P, HSL33R, HSL33U) 24K797 HOSE, 35 ft, bspt (models HSM33J, HSM33R, HSM33U) 24K796 HOSE, 65 ft, bspt (models HSL56 J, HSL56K, HSL56N) 24K200 HOSE, 65 ft, bspt (models HSL56 J, HSL56K, HSL56N) 24K200 HOSE, 65 ft, bspt (models HSM65J, HSM65K, HSL56U) 24J798 HOSE, 50 ft, bspt (models HSM65J, HSM65K, HSL56U) 24J798 HOSE, 50 ft, bspt (models HSM65J, HSM65K, HSM65N) 24J799 HOSE, 50 ft, bspt (models HSM65J, HSM65K, HSM65N) 24J799 HOSE, 50 ft, bspt (models HSM65J, HSM65K, HSM65D) 15V145 ARM, guide, dual (Metallic Blue) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15V146 ARM, guide, dual (White) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15V146 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15V393 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15Z03 ARM, guide, dual (Desert Sand) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15Z003 ARM, guide, dual (Desert Sand) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not 		24J794	HOSE, 50 ft, bspp (models HSH15J,	1
 24J810 HOSE, 50 ft, bspp (models HSH55J, HSH55K, HSH55N) 24J811 HOSE, 50 ft, bspt (models HSL65J, HSH65K, HSH65N) 24K193 HOSE, 50 ft, bspt (models HSL65J, HSH65K, HSH65N) 24K194 HOSE, 50 ft, bspt (models HSL65P, HSL65R, HSL65U) 24K197 HOSE, 50 ft, bspt (models HSL25J, HSL25K, HSL25N) 24K198 HOSE, 50 ft, bspt (models HSL25P, HSL25R, HSL25U) 24K191 HOSE, 35 ft, bspt (models HSL33J, HSL33K, HSL33N) 24K796 HOSE, 35 ft, bspt (models HSL33P, HSL33R, HSL33U) 24K796 HOSE, 35 ft, bspt (models HSM33J, HSM33R, HSM33N) 24K797 HOSE, 35 ft, bspt (models HSM33J, HSM33R, HSM33U) 24K796 HOSE, 65 ft, bspt (models HSM33P, HSM33R, HSM33U) 24K797 HOSE, 65 ft, bspt (models HSM53P, HSM53R, HSM53N) 24K799 HOSE, 65 ft, bspt (models HSM55, HSL56K, HSL56N) 24J799 HOSE, 50 ft, bspt (models HSM65J, HSL56K, HSM65N) 24J799 HOSE, 50 ft, bspt (models HSM65J, HSM65K, HSM65U) 15V145 ARM, guide, dual (Metallic Blue) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15V146 ARM, guide, dual (White) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15V146 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15V39 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15Z003 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15Z003 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15Z003 ARM, guide, dual (Yellow) HSL25, HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15Z003 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not 		24J795	HOSE, 50 ft, bspt (models HSH15U,	1
 24J811 HOSE, 50 ft, bspt (models HSH55P, HSH55R, HSH55U) 24K193 HOSE, 50 ft, bspt (models HSL65J, HSH65K, HSH65N) 24K194 HOSE, 50 ft, bspt (models HSL25J, HSL25K, HSL25N) 24K197 HOSE, 50 ft, bspt (models HSL25J, HSL25R, HSL25U) 24K191 HOSE, 35 ft, bspt (models HSL33J, HSL33K, HSL33N) 24K192 HOSE, 35 ft, bspt (models HSL33P, HSL33R, HSL33U) 24K796 HOSE, 35 ft, bspt (models HSL33P, HSL33R, HSL33U) 24K797 HOSE, 35 ft, bspt (models HSM33J, HSM33K, HSM33N) 24K797 HOSE, 35 ft, bspt (models HSM33P, HSM33R, HSL33U) 24K797 HOSE, 65 ft, bspt (models HSM33P, HSM33R, HSM33U) 24K199 HOSE, 65 ft, bspt (models HSL56 J, HSL56K, HSL56N) 24K200 HOSE, 65 ft, bspt (models HSL56P, HSL56R, HSL56U) 24J798 HOSE, 50 ft, bspt (models HSM65J, HSM65K, HSM65N) 24J799 HOSE, 50 ft, bspt (models HSM65J, HSM65K, HSM65N) 24J799 HOSE, 50 ft, bspt (models HSM65P, HSM65R, HSM65U) 15V145 ARM, guide, dual (Metallic Blue) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15V146 ARM, guide, dual (White) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15V39 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15X939 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15Z003 ARM, guide, dual (Desert Sand) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15Z003 ARM, guide, dual (Desert Sand) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 		24J810	HOSE, 50 ft, bspp (models HSH55J,	1
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HSL56R, HSL56U) 24J798 HOSE, 50 ft, bspp (models HSM65J, HSM65K, HSM65N) 24J799 HOSE, 50 ft, bspt (models HSM65P, HSM65R, HSM65U) 15V145 ARM, guide, dual (Metallic Blue) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15V146 ARM, guide, dual (White) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15X939 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15X939 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15Z003 ARM, guide, dual (Desert Sand) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not			HSL56K, HSL56N)	1
HSM65K, HSM65N) 24J799 HOSE, 50 ft, bspt (models HSM65P, HSM65R, HSM65U) 15V145 ARM, guide, dual (Metallic Blue) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15V146 ARM, guide, dual (White) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15X939 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15Z003 ARM, guide, dual (Desert Sand) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not			HSL56R, HSL56U)	1
HSM65R, HSM65U) 15V145 ARM, guide, dual (Metallic Blue) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15V146 ARM, guide, dual (White) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15X939 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15Z003 ARM, guide, dual (Desert Sand) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not			HSM65K, HSM65N)	1
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 15V146 ARM, guide, dual (White) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15X939 ARM, guide, dual (Yellow) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not included on HN models) 15Z003 ARM, guide, dual (Desert Sand) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not 		15V145	HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not	
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		15Z003	included on HN models) ARM, guide, dual (Desert Sand) HSL25, HSL33, HSM33, HSH15,HSH1D,HSM3B models (not	

Ref Part No. Description

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15V163 ARM, guide, dual (Metallic Blue) HSL56, HSL65, HSM65, HSH55, HSH5D, HSM6D models (not included on HN models) Qty

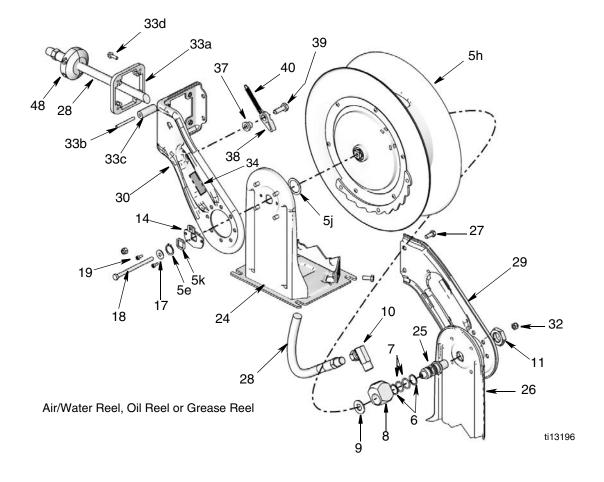
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- 15V164 ARM, guide, dual (White) HSL56, HSL65, HSM65, HSH55, HSH5D, HSM6D models (not included on HN models)
- 15X942 ARM, guide, dual (Yellow) HSL56, HSL65, HSM65, HSH55, HSH5D, HSM6D models (not included on HN models)
- 15Z007 ARM, guide, dual (Desert Sand) HSL56, HSL65, HSM65, HSH55, HSH5D, HSM6D models (not included on HN models)
- 15V143 ARM, guide (White) HSL25, HSL33, HSM33, HSH15, HSH1D, HSM3B models (not included on HN models)
- 15V139 ARM, guide (Metallic Blue) HSL25, HSL33, HSM33, HSH15, HSH1D, HSM3B models (not included on HN models)
- 15V141 ARM, guide (Yellow) HSL25, HSL33, HSM33, HSH15, HSH1D, HSM3B models (not included on HN models)
- 15Z004 ARM, guide (Desert Sand) HSL25, HSL33, HSM33, HSH15, HSH1D, HSM3B models (not included on HN models)
- 15V161 ARM, guide (White) HSL56, HSL65, HSM65, HSH55, HSH5D, HSM6D models (not included on HN models)
- 15V157 ARM, guide (Metallic Blue) HSL56, HSL65, HSM65, HSH55, HSH5D, HSM6D models (not included on HN models)
- 15V159 ARM, guide (Yellow) HSL56, HSL65, HSM65, HSH55, HSH5D, HSM6D models (not included on HN models)
- 15Z008 ARM, guide (Desert Sand) HSL56, HSL65, HSM65, HSH55, HSH5D, HSM6D models (not included on HN models)
- 16A121 ARM, guide (White) HSHC5, HSHFF, HSLC8, HSLD5, HSLE3, HSMC8, HSMD5, HSMDD, HSPB8, HSHCD, HSMCF, HSDD5, HSDDD models
- 16A122 ARM, guide (Metallic Blue) HSHC5, HSHFF, HSLC8, HSLD5, HSLE3, HSMC8, HSMD5, HSMDD, HSPB8, HSHCD, HSMCF, HSDD5, HSDDD models (not included on HN models)
- 16A123 ARM, guide (Yellow) HSHC5, HSHFF, HSLC8, HSLD5, HSLE3, HSMC8, HSMD5, HSMDD, HSPB8, HSHCD, HSMCF, HSDD5, HSDDD models (not included on HN models)

,	Ref	Part No.	Description	Qty
		16A124	ARM, guide (Desert Sand) HSHC5,	
			HSHFF, HSLC8, HSLD5, HSLE3,	
			HSMC8, HSMD5, HSMDD, HSPB8,	
			HSHCD, HSMCF, HSDD5, HSDDD	
			models (not included on HN models)	
	32		NUT, lock, M8 x 1.25	8
	33	218591	KIT, roller (includes 33a-33d) (page 36)	
			(not included on HN models)	
	33a		BRACKET, roller	1
	33b		PIN, roller	4
	33c		ROLLER, hose	4
	33d		SCREW, M6 x 1.0 x 20	4
	34▲	15W036	LABEL, warning	1
	37		BUSHING, pawl	1
	38		PAWL, ratchet	1
	39		BOLT, M10 x 1.5 x 25 lg	1
	40		SPRING, ratchet pawl	1
	48		KIT, stop, hose (page 37)	1
	🔺 Rer	placement	Danger and Warning labels, tags and car	rds

▲ Replacement Danger and Warning labels, tags and cards are available at no cost.

A complete list of all available kits begins on page 33.

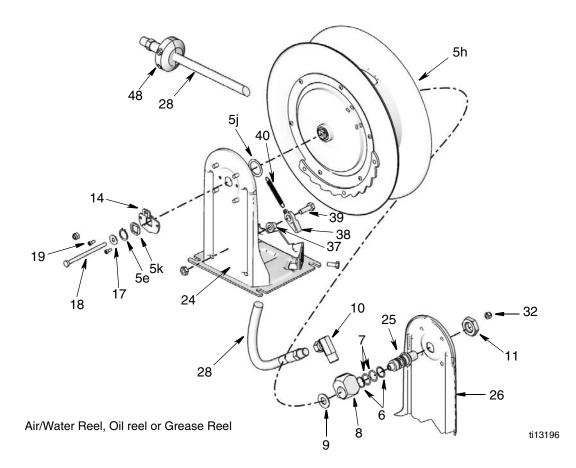


Parts XD Series; HN Models

Ref	Part No.		Qty
5		KIT, spool (see page 33) (includes parts	1
5e		5a-5j) RING, retaining	1
5h		SPOOL	i
5j		WASHER, 30 mm	1
5k		WASHER, square center	1
6 7		RING, backup O-RING	2 2 1
8		SWIVEL, elbow	1
9		WASHER	1
10	155470	FITTING, swivel, 90° (all HNL65 and	
	15Y397	HNM65 models) FITTING, swivel, 90° (all HNH55 mod-	
	101097	els)	
	161037	FITTING, swivel, 90° (all HNL56 mod-	1
		els)	
11	186579	NUT, hex 3/8" - 18 npsm (models	1
	186580	HNH55) NUT, hex, 1/2" - 14 npsm (all models	1
	100500	except: HNH55)	
14		ADJUSTER, power spring	1
17		WASHER, 8 mm	1
18 19		SCREW, M8 x 1.25 x 120	1 2
19 24		SCREW, M5 x .80 x 20 BASE, dual	2
25		SHAFT, swivel	1
26		PEDESAL	1
27	104401	SCREW, M8 X 1.25 x 20	4
28	124461 253850	HOSE, 50 feet, (model HNH55) HOSE, 65 ft (model HNL56)	1 1
	253853	HOSE, 50 ft (model HNL65)	1
	256864	HOSE, coupled, 50 feet (mode HNM65)	1
32	1510000	NUT, lock, M8 x 1.25	8 1
34▲ 37	15W036	LABEL, warning BUSHING, pawl	1
38		PAWL, ratchet	1
39		BOLT, M10 x 1.5 x 25 lg	1
40		SPRING, ratchet pawl	1
48		KIT, stop, hose (page 37)	1

▲ Replacement Danger and Warning labels, tags and cards are available at no cost.

A complete list of all available kits begins on page 33.



Kits Spool Assembly Kits

Part No.	Model.	NPT/BSP Models	Size	Media	Line Size (inches)	Length (feet)
15Y486	HPL2D# HPL25#	NPT	10	Air/Water	3/8	50
24K432	HPL2D#	BSP	10	Air/Water	3/8	50
15Y487	HPL6D# HPL65# HPL6H#	NPT	20	Air/Water	1/2	50
24K433	HPL6D#	BSP	20	Air/Water	1/2	50
15Y488 24L864	HPL23#	NPT BSP	10	Air/Water	3/8	35
15Y489 24L865	HPL56# HPL5J#	NPT BSP	20	Air/Water	3/8	65
15Y490 24L866	HPL33#	NPT BSP	10	Air/Water	1/2	35
15Y491	HPM3B# HPM33#	NPT	10	Oil	1/2	35
24K434	НРМЗВ#	BSP	10	Oil	1/2	35
15Y492	HPM6D# HPM65# HPM6H#	NPT	20	Oil	1/2	50
24K435	HPM6D#	BSP	20	Oil	1/2	50
15Y493	HPH1D# HPH15#	NPT	10	Grease	1/4	50
24K436	HPH1D#	BSP	10	Grease	1/4	50
15Y494	HPH5D# HPH55# HPH5H#	NPT	20	Grease	3/8	50
24K437	HPH5D#	BSP	20	Grease	3/8	50
15Y495 24L867	HPH23#	NPT BSP	10	Grease	3/8	35
15Y496‡	HSL2D# HSL25#	NPT BSP	10	Air/Water	3/8	50
15Y497‡	HSL6D# HSL65# HNL56#	NPT BSP	20	Air/Water	1/2 50	
15Y498‡	HSL56# HNL65#	NPT	20	Air/Water	3/8	65

Part No.	Model.	NPT/BSP Models	Size	Media	Line Size (inches)	Length (feet)
15Y499‡	HSL33# HSM3B# HSM33#	NPT BSP	10 Air/Water Oil		1/2	35
15Y500‡	HSM6D# HSM65# HNM65#	NPT BSP	20	Oil	1/2	50
15Y501‡	HSH15# HSH1D#	NPT BSP	10	Grease	1/4	50
15Y502‡	HSH5D# HSH55# HNH55#	NPT BSP	20	Grease	3/8	50

‡ Kit does not include swivel. Order swivel kit separately. See page 34 for complete list of swivel kits.

Swivel Kits

(See Instruction Manual: 313432)

	Series A SD Models			er Series odels	All Other Series XD Models	
Description	NPT Thread	BSP Thread	NPT Thread	BSP Thread	NPT Thread	BSP Thread
Low & Medium Pressure Swivel Kit	24Z552	24Z555	24Z553	24Z556	24Z554	24Z557
High Pressure Swivel Kit	26A155	26A156	26A155	26A156	26A153	26A154

Label, Fluid Identification: 24A223

ANTI-FREEZE	HYDRAULIC
SAE 10W-40	ATF
SAE 10W-30	DEXRON
SAE 5W-40	SYNTHETIC
SAE 10W	SAE 5W-30
SAE 20W	SAE 5W-40
SAE 30W	AIR

BSPP Hose Seal Kit: 24M713

Description	Qty.
SEAL, elastomeric, 1/4-19	1
SEAL, elastomeric, 3/8-19	1
SEAL, elastomeric, 1/2-14	1
SEAL, elastomeric, 1"- 19	1

Swivel Seal Kits: 24A952, 24A953

(Instruction Manual: 313432)

24A952 Used with Low and Medium Pressure Reels

Description	Qty
WASHER, 8 mm	1
NUT, M8 x 1.25	4
RING, retaining	1
RING, backup	2
WASHER, 16 mm	1
O-RING	2
SCREW, M8 x 1.25 x 120	1
SCREW, M8 x 1.25 x 20	4

24A953 Used with High Pressure Single Pedestal (SD) Reels

Swivel Kits are not available for high pressure, dual pedestal (XD) reels. If replacement is required use Swivel Kit 26A153 or 26A154, page 34.

Description	Qty
WASHER, 8 mm	1
NUT, M8 x 1.25	4
O-RING	2
RING, retaining	1
RING, backup	2
WASHER, 23 mm	1
WASHER, 16 mm	1
SCREW, M8 x 1.25 x 120	1
SCREW, M8 x 1.25 x 20	4

Latch Kit: 15Y503

(Instruction Manual: 406801)

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Description	Qty
SCREW, M8 x 1.25 x 20	2
PAWL, ratchet	1
SPRING, ratchet, pawl	1
SCREW, M10 x 1.50 x 25	1
BUSHING	1
NUT, M8 x 1.25	4
SCREW, M8 x 1.50 x 40	1
NUT, M10 x 1.50	1

Enclosure Retrofit Kit: 24C100

(Instruction Manual: 313902)

Description	Qty
ARM, hose guide	1
BASE, reel, enclosed	1
NUT, lock	4
SCREW	4
WASHER, flat	3
BOLT, m10 x 40lg	1
NUT, hex	1
WASHER, lock, spring	1
NUT, lock	4
SCREW	4
NUT, hex	5
WASHER, lock	1
SCREW, shoulder, #10	1

Hose Inlet Kit: 224417, 218550, 218549

(Instruction Manual 406741)

1/4" NPT Inlet: 224417

Description Qty HOSE, coupled, 24" 1 FITTING, union, adapter, 90° 1

1/4" BSPT Inlet: 24C442

Description	Qty
HOSE, 1/4" ID x 3 ft grease	1
FITTING, 3/8" BSPP to 1/4" BSPT	1

1/4" BSPP Inlet: 24J257

Description	Qty
HOSE, 1/4" ID x 3 ft grease	1

3/8" Inlet: 218550

Description	Qty
HOSE, coupled, 24"	1
FITTING, union, adapter, 90°	1

3/8" BSPT Inlet: 24M231

Description	Qty
FITTING, swivel, 90°, 3/8" BSPP x BSPT	1
HOSE, coupled, 36", 3/8 BSPT	1

3/8" BSPP Inlet: 24M230

Description	Qty.
HOSE, 3/8" x 36", 5000 psi	1
CONNECTOR, hose, 3/8" ID x 3/8-19 BSPP	1
SEAL, elastomeric, 3/8-19 BSPP	1
FERRULE, hose, 3/8", grease	1
CONNECTOR, hose, 3/8" ID, swivel, elbow	1
TAG, hose	1

1/2" NPT Inlet: 218549

Description	Qty
HOSE, coupled, 24"	1
FITTING, swivel, union, 90°	1

1/2" BSPT Inlet: 24C441

Description	Qty
HOSE, coupled, 1/2" ID x 3 ft oil	1
FITTING, 1/2" BSPP to 1/2" BSPT	1

1/2" BSPP Inlet: 24J256

Description	Qty
HOSE, 1/2" ID x 3 ft oil	1

Mounting Adapter: 24A224 (page

10)

Description	Qty
BASE, adapter	1
SCREWS, 3/8" - 16 x 3/4"	4

Hose Guide Kits

Roller Bracket Repair: 218591

(Instruction Manual: 406743)

Description	Qty
BRACKET, hose guide	1
PIN, roller	4
ROLLER, hose	4
NUT, lock, #10 - 32	4
SCREW, #10 - 32 x 3/4"	4
SCREW, M6 x 1.0 x 20	4

Cabinet Mounting Kit: 15Y478

Description	Qty
BRACKET, hose guide	1
PIN, roller	4
ROLLER, hose	4
PLATE, mounting	1
NUT, lock, #10 - 32	4
SCREW, #10 - 32 x 3/4"	4

Hose Reel Stop Kit: 218340, 218341, 222225

(Instruction Manual: 406742)

1/4" and 3/8" ID Hoses: 218340

Description	Qty
NUT, hex, jam	2
SCREW, machine, phillips	2
STOP, hose, 0.656" ID	2

3/8" and 1/2" ID Hoses: 218341

Description	Qty		
NUT, hex, jam	2		
SCREW, machine, phillips	2		
STOP, hose, 0.782" ID Kit	2		

1/4" ID Hoses: 222225

Description	Qty
NUT, hex, jam	2
SCREW, machine, phillips	2
STOP, hose, 0.53" ID Kit	2

Intermediate Hose and Fitting Repair Kit: 24N719

Used with

Model	Series
HSH15*	B-D
HSH55*	D-F
HPH15*	A-C
HPH23*	C-E
'HPH55*	C-E

Description	Qty.
HOSE, coupled 15 IN, 3/8" ID	1
FITTING, swivel, 90°	1

Technical Data Low Pressure Hose Reels and Hoses

Fluid Pressure Air/Water, all hose diameters Inlet Outlet

Operating Temperature Wetted parts - Bare Hose Reel Only Dimensions

Medium Pressure Hose Reels

Fluid Pressure Oil Inlet Outlet

Operating Temperature Wetted parts - Bare Hose Reel Only Dimensions

High Pressure Hose Reels

Fluid Pressure Grease, 1/4" diameter hose Grease, 3/8" diameter hose Inlet Outlet Operating Temperature Dry Weight

5000 psi (344 bar, 34.4 MPa) 4800 psi (331 bar, 33.1 MPa) 3/8" NPSM Male; 3/8" BSPP Male 1/4" NPT Male; 1/4" BSPP Male, 1/4" BSPT Male -40°F to 200°F (-40°C to 93°C) HP Model (for example HPH55B): 52 lbs (23.5 kg) HS Model (for example HSH55B): 59 lbs (26.5 kg) HN Model (for example HNL56A): 52 lbs (23.5 kg) Zinc plated steel, polyurethane, steel

Wetted parts - Bare Hose Reel Only Dimensions HS Models HN Models

Page 40 Page 41

Sound Data: All Hose Reels

Sound Pressure*

Sound Power**

HP Model: 80 dB(A) HS Model: 78 dB(A) HP Model: 87 dB(A) HS Model: 88 dB(A)

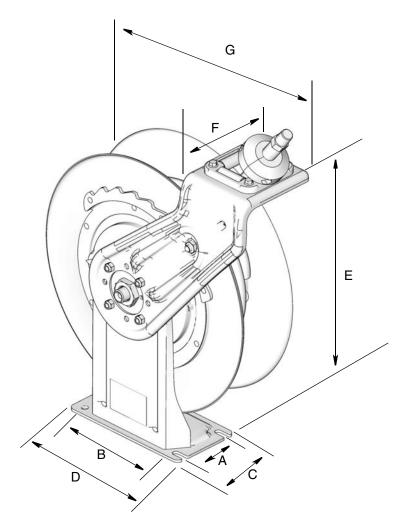
*All readings taken at assumed retraction rate, from assumed operator position. **Sound Power tester per ISO 9614-2.

300 psi (20.7 bar, 2.07 MPa) 1/2" NPSM Male; 1/2" BSPP Male 1/2" or 3/8" NPT Male; 1/2" or 3/8" BSPP Male; 1/2" or 3/8" BSPT Male -20°F to 190°F (-28°C to 87°C) Zinc plated steel, anodized aluminum, Nitrile rubber Page 39

2000 psi (172 bar, 17.2 MPa) 1/2" NPSM Male; 1/2" BSPP Male 1/2" or 3/8" NPT Male; 1/2" or 3/8" BSPP Male; 1/2" or 3/8" BSPT Male -20°F to 190°F (-28°C to 87°C) Zinc plated steel, anodized aluminum, Nitrile rubber Page 39

Dimensions

HP Models



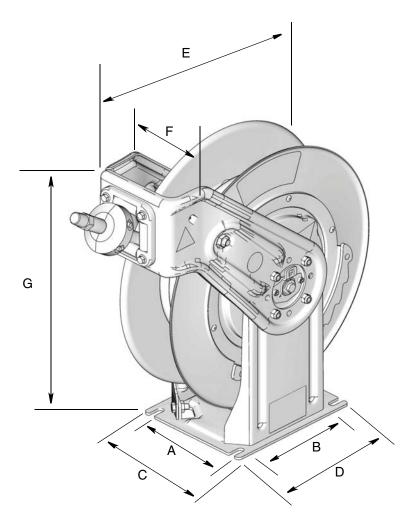
Pressure	Size	Α	B *	С	D	E†	F	G♦
Low	10							
Medium	10	3.5 inches (89 mm)	7.5 inches (191 mm)	4.7 inches (120 mm)	9 inches (229 mm)	19.5 inches (498 mm)	7.0 inches (177 mm)	17.1 inches (435 mm)
High	10		(101111)	(120 1111)	((100 1111)	()	
Low	20	3.5 inches	7.5 inches	4.7 inches	9 inches	21.8 inches	7.0 inches	19.2 inches
Medium	20	(89 mm)	(191 mm)	(120 mm)	(229 mm)	(554 mm)	(177 mm)	(487 mm)
High	20							

* Measurement taken from center to center of bolt slot/hole.

† Measurement taken from base to top of bolts.

• Measurement taken from edge of spool to front of arm.

HS Models



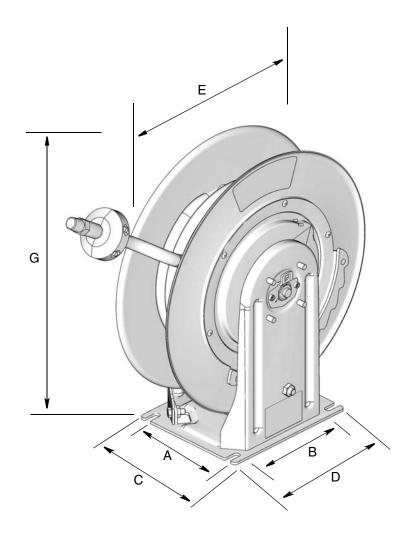
Pressure	Size	A	B *	С	D	E†	F	G♦
Low	10							
Medium	10	6.5 inches (165 mm)	7.5 inches (191 mm)	7.7 inches (196 mm)	9 inches (229 mm)	18.5 inches (473 mm)	7.5 inches (196 mm)	18 inches (460 mm)
High	10		()	(100)	(,	()	(100 1111)	(100)
Low	20	6.5 inches	7.5 inches	7.7 inches	9 inches	21 inches	7.5 inches	20 inches
Medium	20	(165 mm)	(191 mm)	(196 mm)	(229 mm)	(533 mm)	(196 mm)	(508 mm)
High	20							

*Measurement taken from center to center of bolt slots.

† Measurement taken from base to top of bolts.

• Measurement taken from edge of spool to front of arm.

HN Models

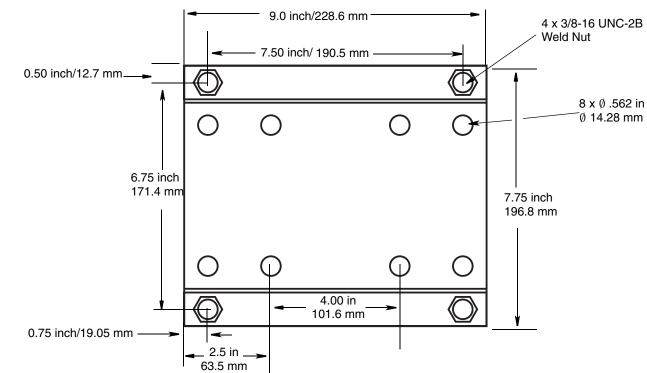


Pressure	Size	A	B *	С	D	E	G
Low	10						
Medium	10	6.5 inches (165 mm)	7.5 inches (191 mm)	7.7 inches (196 mm)	9 inches (229 mm)	18.2 inches (463 mm)	20 inches (508 mm)
High	10	(100 1111)	(101 1111)		((100 1111)	(000)
Low	20	6.5 inches	7.5 inches	7.7 inches	9 inches	18.2 inches	20 inches
Medium	20	(165 mm)	(191 mm)	(196 mm)	(229 mm)	(463 mm)	(508 mm)
High	20						

*Measurement taken from center to center of bolt slots.

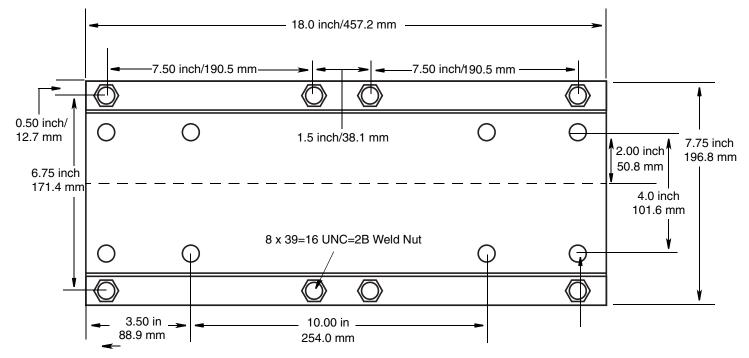
Mounting Channel Dimensions

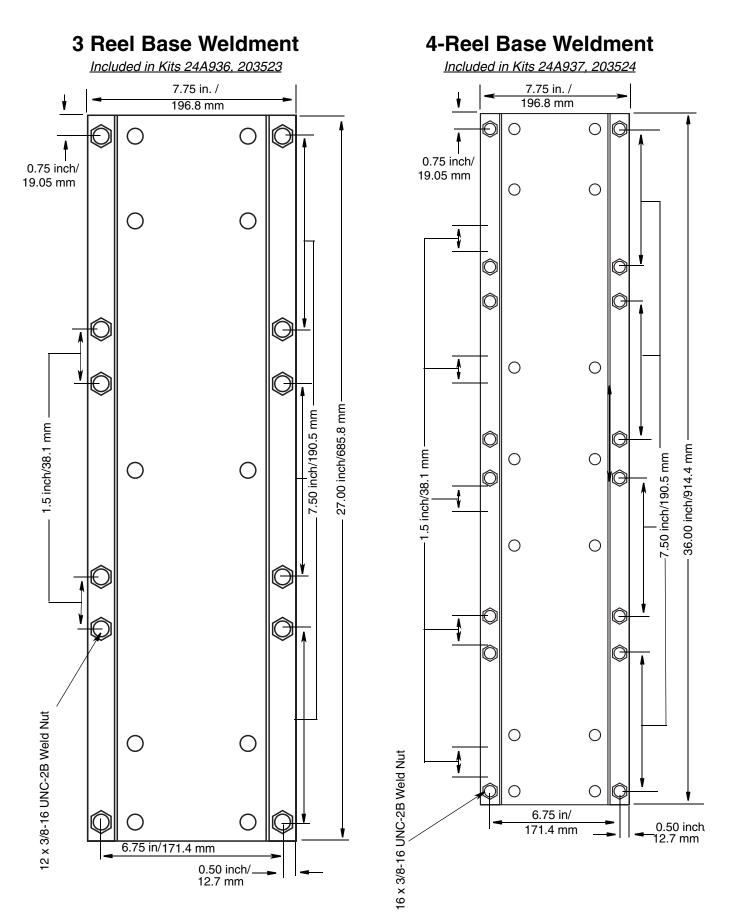
(Side dimension for all kits, page 47)

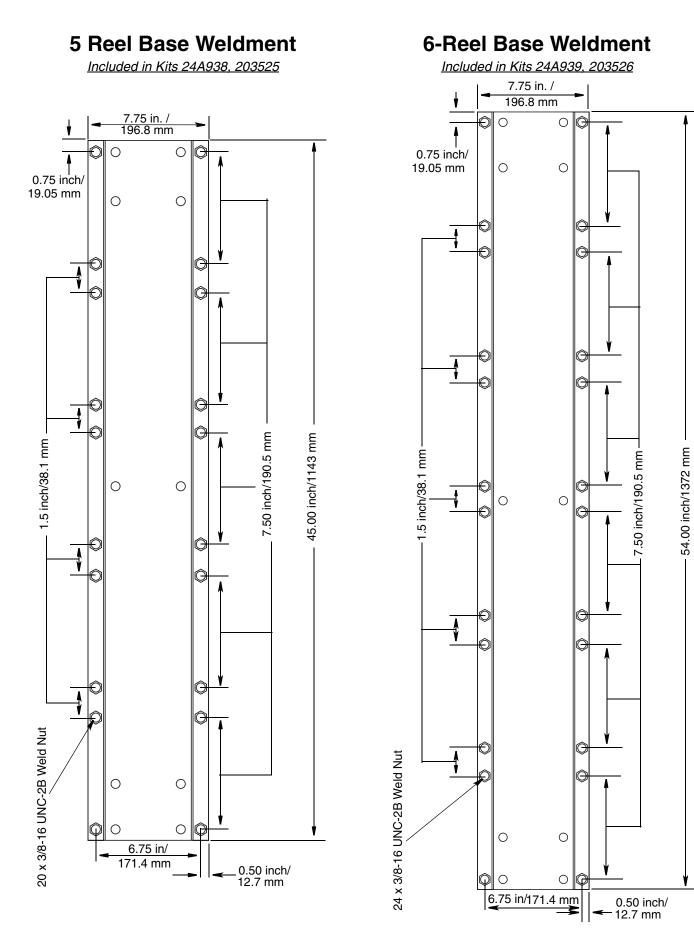


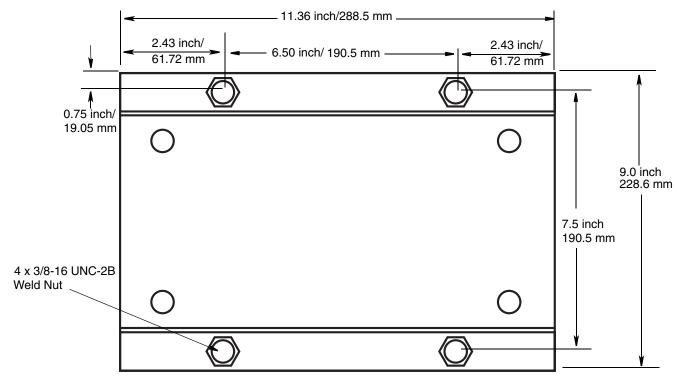
1 Reel Base - Included in Kits 24A934 / 203521

2 Reel Base - Included in Kits 24A935 / 203522



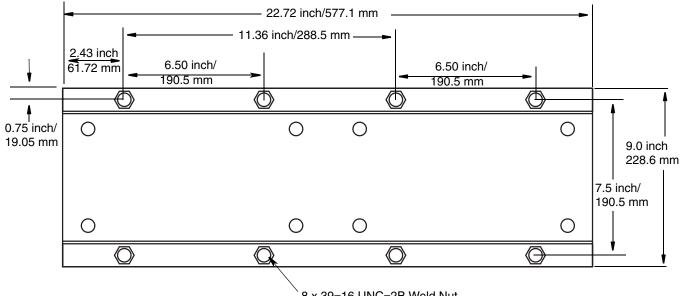






1 Reel Channel Base - Included in Kit 24A219

2 Reel Channel Base - Included in Kits 24A220



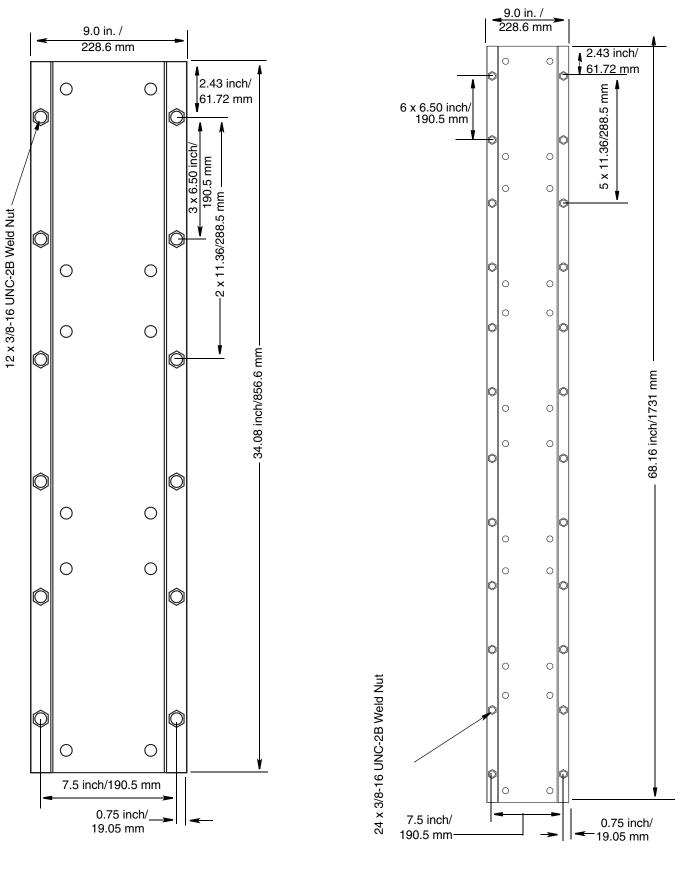
8 x 39=16 UNC=2B Weld Nut

3 Reel Channel Base Weldment

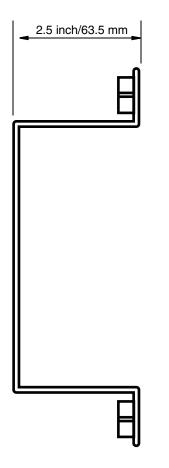
Included in Kits 24A221 - XD (HSXXXX Models)

6-Reel Channel Base Weldment

Included in Kits 24A222 - XD (HSXXXX Models)



Side Dimension (All Models)



Graco 7-Year Hose Reel Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period from the date of sale as defined in the table below, repair or replace equipment covered by this warranty and determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

Graco 7-Year Hose Reel Extended Warranty				
Component Warranty Period				
Structural Components	7 years			
Power Spring	3 years			
Wear Parts - including but not limited to hose, seals, swivel seats and roller guides	1 year			
Bare reels - all components	1 year			

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

THIS WARRANTY IS EXCLUSIVE, AND IS IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO WARRANTY OF MERCHANTABILITY OR WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.

Graco's sole obligation and buyer's sole remedy for any breach of warranty shall be as set forth above. The buyer agrees that no other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available. Any action for breach of warranty must be brought within one (1) year past the warranty period, or two (2) years for all other parts.

GRACO MAKES NO WARRANTY, AND DISCLAIMS ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, IN CONNECTION WITH ACCESSORIES, EQUIPMENT, MATERIALS OR COMPONENTS SOLD BUT NOT

MANUFACTURED BY GRACO. These items sold, but not manufactured by Graco (such as electric motors, switches, hose, etc.), are subject to the warranty, if any, of their manufacturer. Graco will provide purchaser with reasonable assistance in making any claim for breach of these warranties.

In no event will Graco be liable for indirect, incidental, special or consequential damages resulting from Graco supplying equipment hereunder, or the furnishing, performance, or use of any products or other goods sold hereto, whether due to a breach of contract, breach of warranty, the negligence of Graco, or otherwise.

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For the latest information about Graco products, visit www.graco.com. *TO PLACE AN ORDER*, contact your Graco distributor or call to identify the nearest distributor. **Phone:** 612-623-6928 or **Toll Free:** 1-800-533-9655, **Fax:** 612-378-3590

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For patent information, see www.graco.com/patents.

Original instructions. This manual contains English. MM 313431

Graco Headquarters: Minneapolis International Offices: Belgium, China, Japan, Korea

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